

PARTS CATALOG

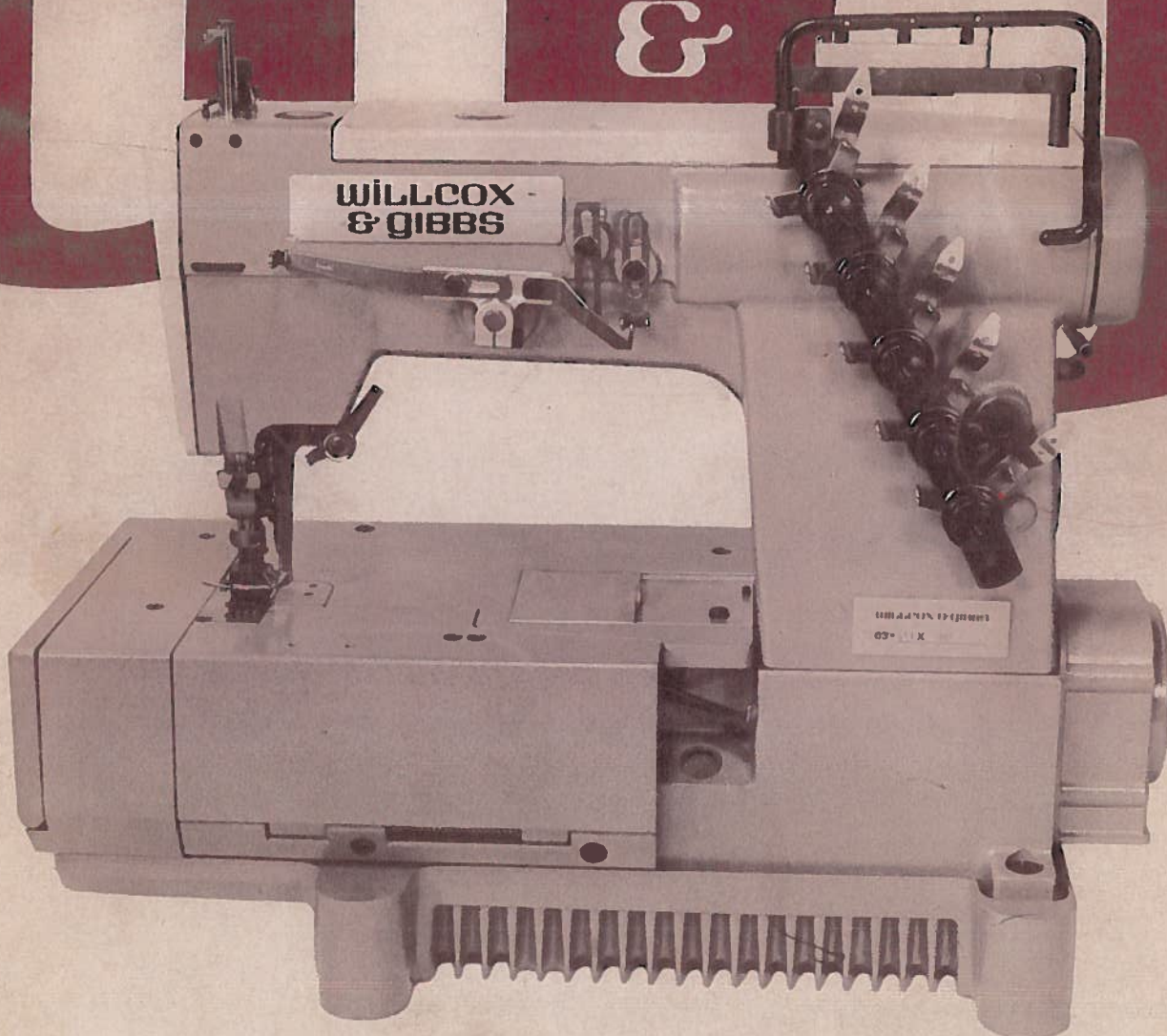
WILLCOX & GIBBS CLASS 43 & 63

(interlock stitch)

wg

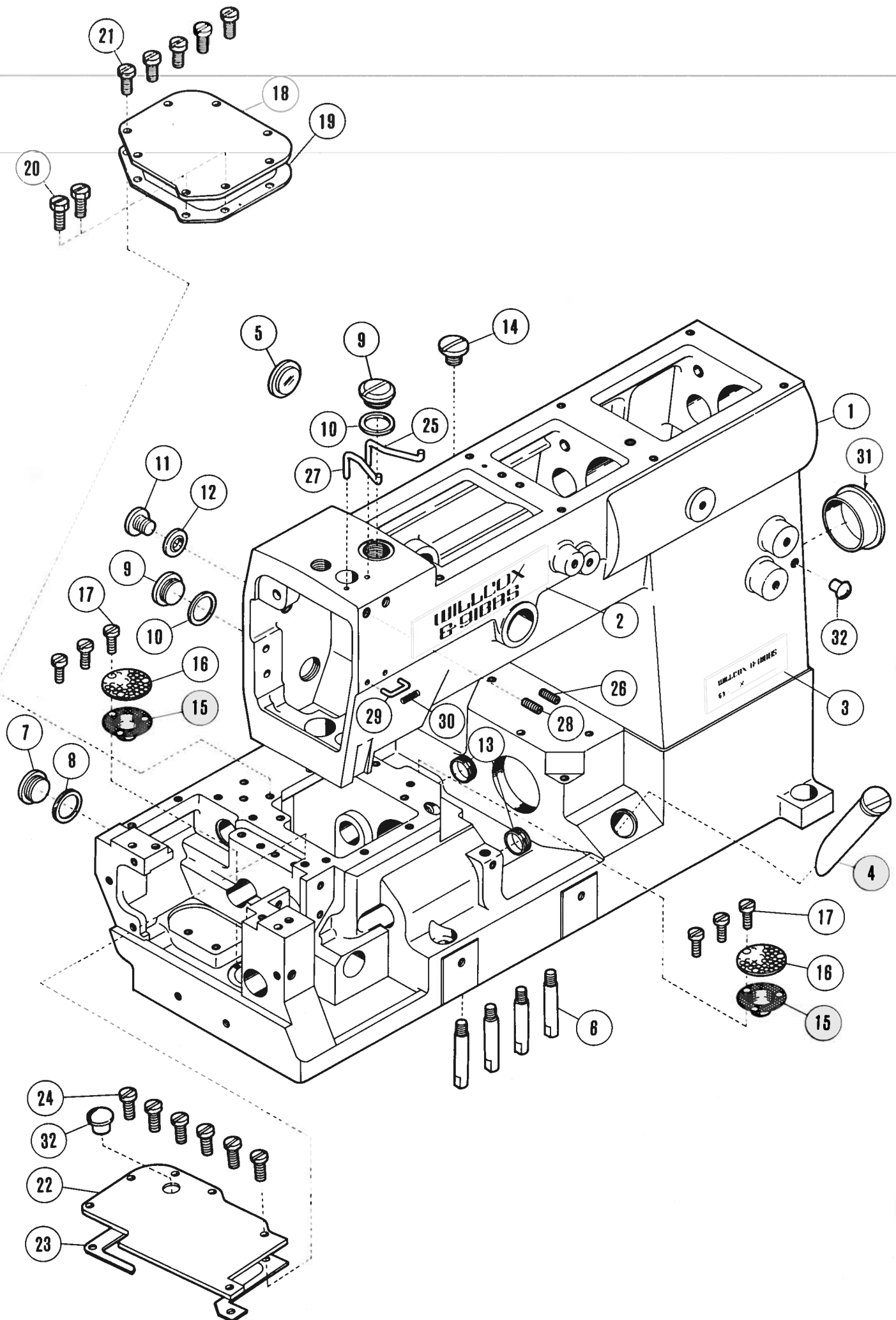
WILLCOX & GIBBS, INC.

1040 AVENUE OF THE AMERICAS NEW YORK, NEW YORK 10010 (212) 565-7000



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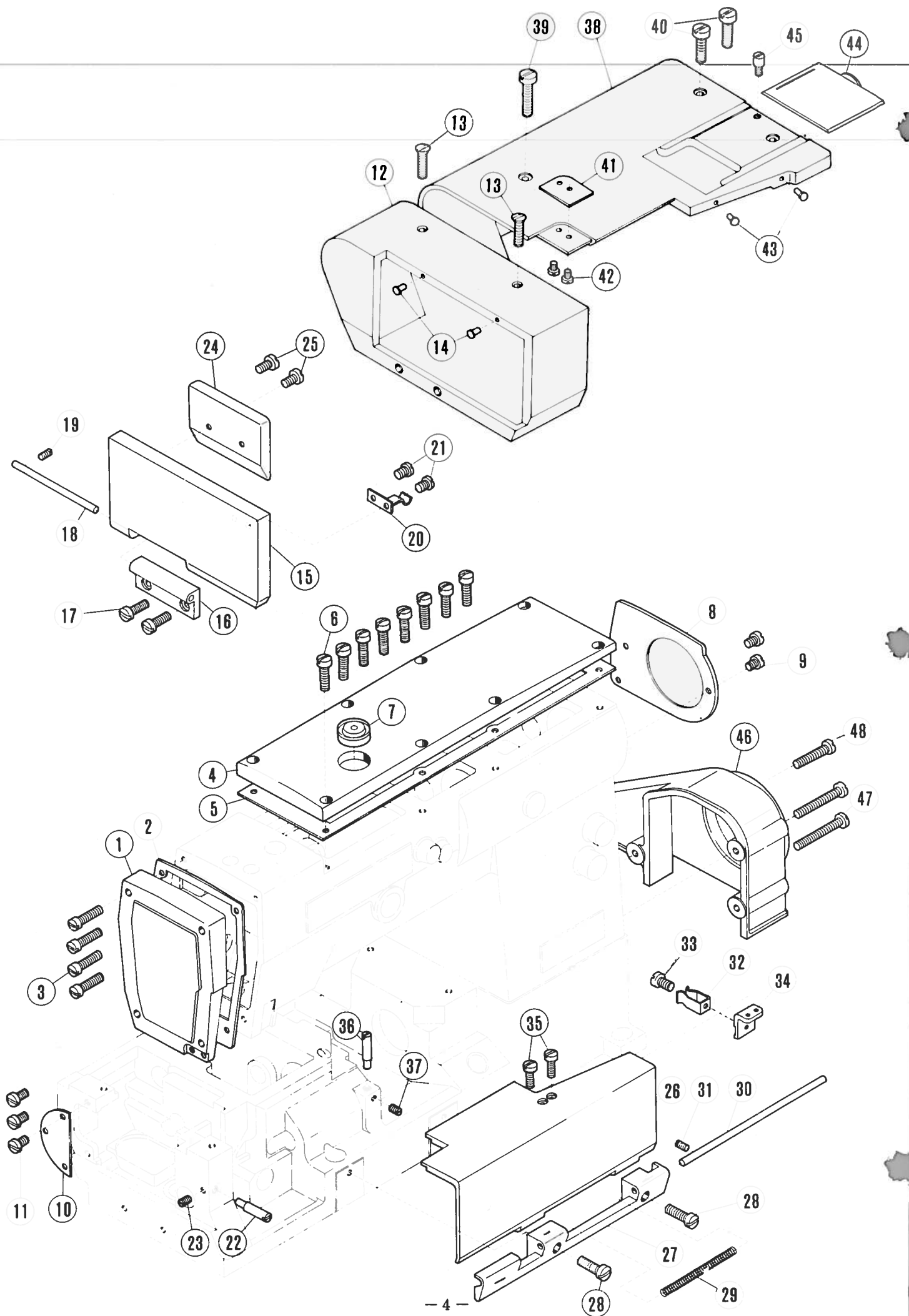
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MACHINE BED FRAME

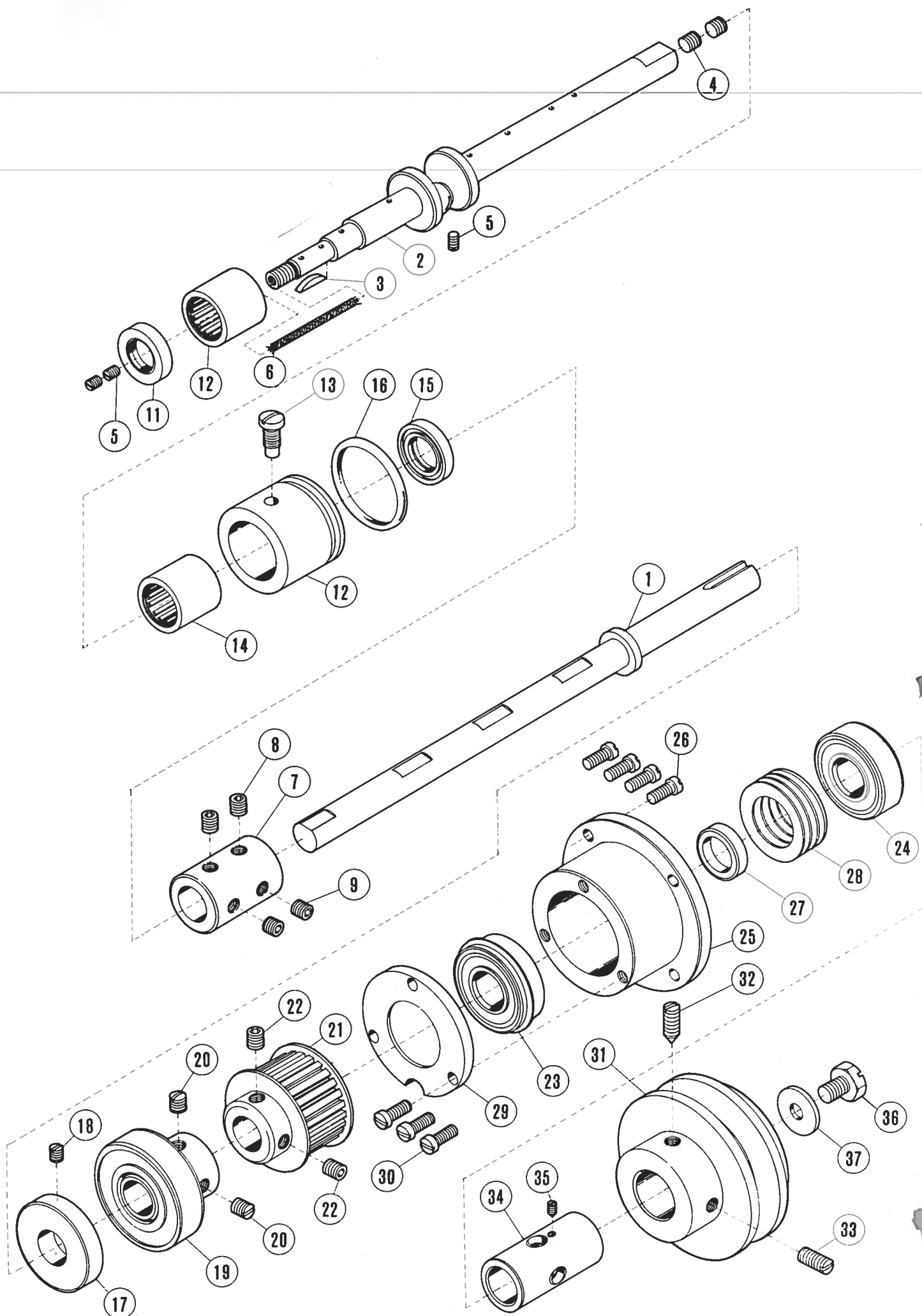
REF. NEW PRODUCT

NO.	CODE NO.	OLD NO.	DESCRIPTION
1	325-508-001	206001	Machine frame
2	325-692-001	206404	Name plate
3	325-692-002	206405	Type plate - model 63
4	325-656-002	206007	Oil sight gauge
5	325-656-003	206348	" " window (oil cleaner)
6	323-620-242	204006	Machine bed bottom pin (4)
7	323-600-329	5179	Dead hole plug
8	323-615-001	201006	" " " washer
9	323-600-329	5179	" " plug (2)
10	323-615-001	201006	" " " washer (2)
11	323-600-354	5138B	" " plug
12	323-615-229	202287A	" " " washer
13	323-627-205	204004	" " plug (2)
14	323-600-208	5198	Oil filler plug screw
15	323-655-001	201004	" filter screen (2)
16	323-800-002	201005	" " " plate (2)
17	323-600-021	1206	" " " screw (6)
18	325-800-004	206008	Bed cover plate (right)
19	325-663-003	206009	" " " " gasket
20	323-600-271	2193	" " " " screw (2)
21	323-600-014	4009-1	" " " " screw (5)
22	325-800-005	206010	" " " (left)
23	325-663-004	206011	" " " " gasket
24	323-600-014	4009-1	" " " " screw (6)
25	325-811-001	206196	Thread guide hook (right)
26	323-600-069	1435	" " " " screw
27	325-811-002	206197	" " " (left)
28	323-600-069	1435	" " " " screw
29	325-851-001	201562A	Needle thread guide
30	325-640-002	206333	" " " " spring
31	325-627-003	206368	Dead hole plug
32	323-627-011	201755	Bed cover plate (left) plug (2)



MAIN FRAME AND MISCELLANEOUS COVERS

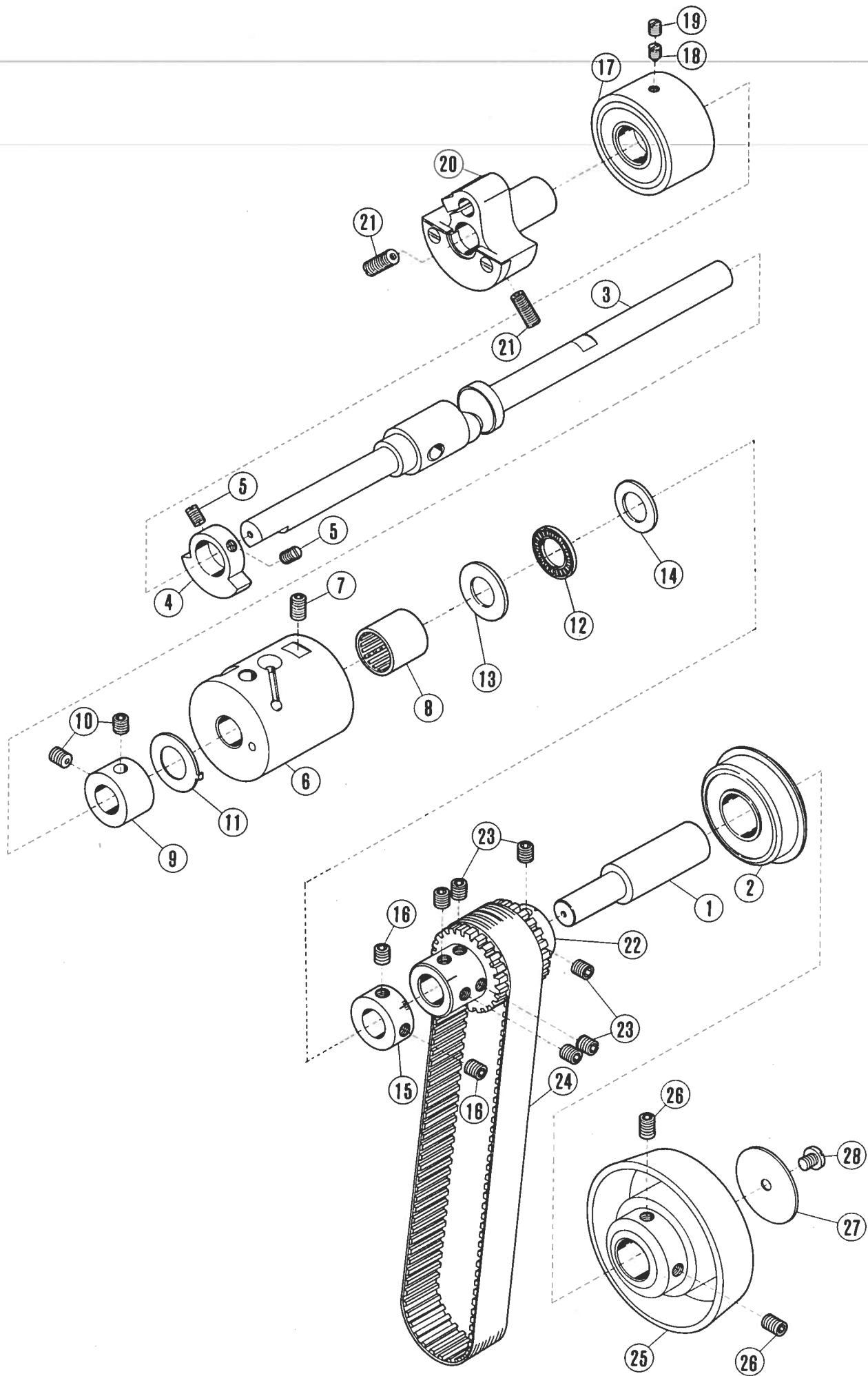
REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION
1	325-800-001	206012	Face plate
2	325-663-001	206013	" " gasket
3	323-600-056	2213-1	" " screw (4)
4	325-510-001	206014	Machine arm top cover
5	325-663-002	206015	" " " " gasket
6	323-600-200	1156	" " " " screw (8)
7	325-656-001	206033	Oil sight window
8	325-510-002	206016	Machine arm cover (right)
9	323-600-014	4009-1	" " " " screw (2)
10	325-627-001	206017	Dead hole plug
11	323-600-039	5113	" " " " screw (3)
12	325-510-003	206019	Machine bed cover (left)
13	323-600-075	1732	" " " " screw (2)
14	325-627-002	192107-1	" " " " rubber-plug (2)
15	325-510-004	206020	" " " " side cover
16	325-728-001	206021	" " " " hinge
17	323-600-259	2902	" " " " " screw (2)
18	325-620-001	206022	" " " " " pin
19	323-600-264	5146	" " " " " screw
20	325-734-001	206023	" " " " " latch
21	323-600-014	4009-1	" " " " " screw (2)
22	325-620-002	206024	" " " " " pin
23	323-600-037	1458	" " " " " screw
24	325-510-005	206018	Feed bar cover
25	323-600-014	4009-1	" " " " " screw (2)
26	325-510-006	206025	Front cover
27	325-728-002	206026	" " " " hinge
28	323-600-216	2903	" " " " screw (2)
29	325-640-001	206351	" " " " pin spring
30	325-620-003	206027	" " " " pin
31	323-600-034	1459	" " " " " screw
32	325-734-002	206028	" " " " latch
33	323-600-039	5113	" " " " screw
34	325-740-001	206029	" " " " bracket
35	323-600-301	1189	" " " " " screw (2)
36	325-620-002	206024	" " " " " pin
37	323-600-037	1458	" " " " " screw
38	325-510-007	206031	Rear cover
39	323-600-038	5095	" " " " screw (long)
40	323-600-061	5152	" " " " (short) (2)
41	325-800-002	206030	" " " " plate
42	323-600-074	2905	" " " " screw (2)
43	325-627-002	192107-1	" " " " rubber-plug (2)
44	325-800-003	206032	" " " " slide plate
45	325-600-004	5105	" " " " stop screw
46	325-510-008	206034	Machine pulley cover
47	325-600-005	5393	" " " " " screw (long) (2)
48	323-600-072	5094	" " " " " (short)



CRANKSHAFT MECHANISM

REF. NEW PRODUCT

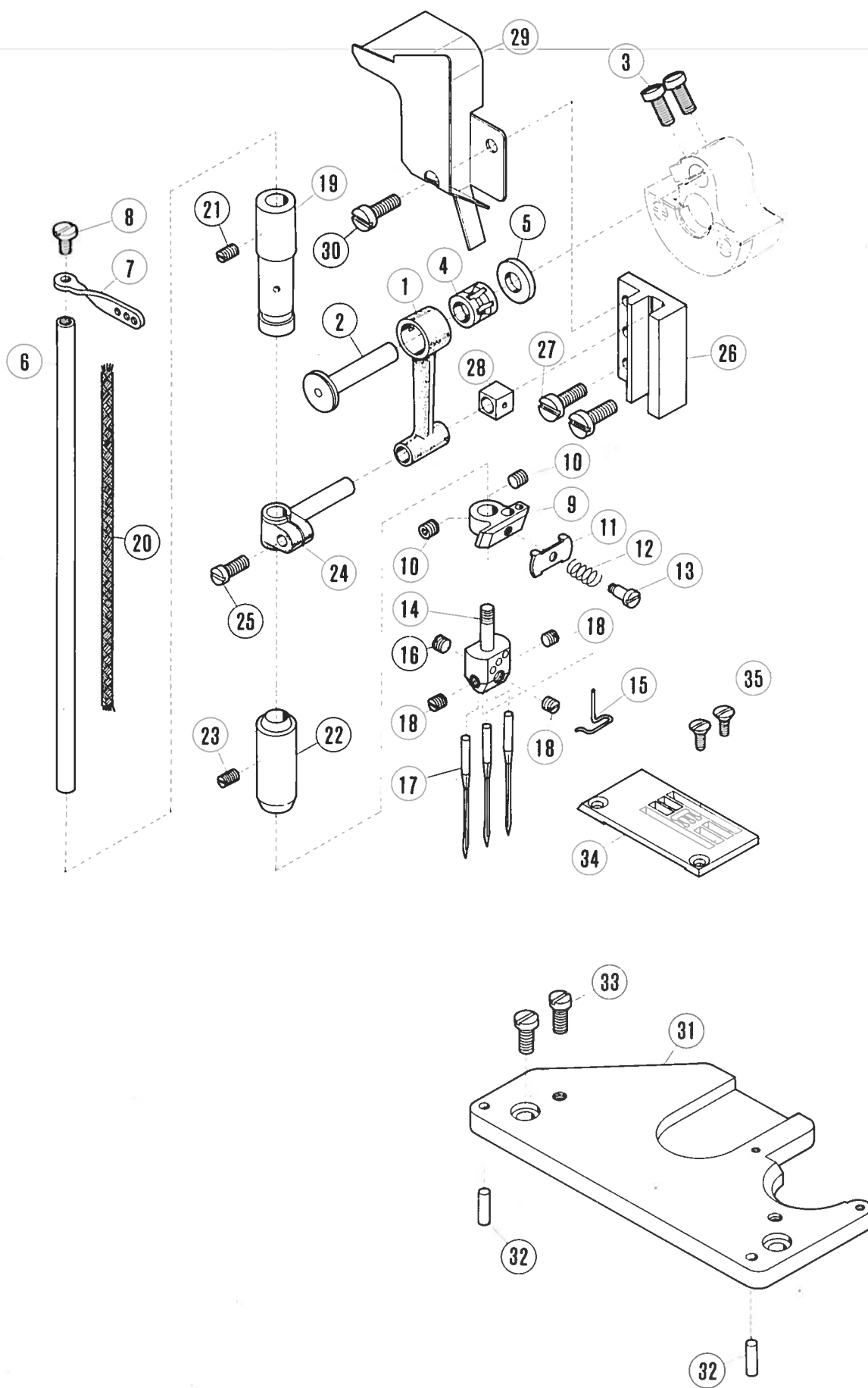
NO.	CODE NO.	OLD NO.	DESCRIPTION
1	325-758-002	206068	Crankshaft extension
2	325-540-002	206354	Crankshaft
3	325-649-001	206330	" key
4	323-600-286	1448	" oil plug screw (large) (2)
5	323-600-033	1892	" " " (small) (3)
6	325-653-001	206070	" " wick
7	325-557-001	206071	" coupling
8	323-600-127	5385	" " screw (long) (2)
9	323-600-351	5312	" " " (short) (2)
10	325-672-002	206077	" needle bearing (left)
11	325-634-001	206042	" " " " oil seal ring
12	325-676-002	206074	" bushing (center)
13	325-600-007	5384	" " " screw
14	325-672-002	206077	" needle bearing (right)
15	325-634-002	206078	" " " " oil seal ring
16	325-632-001	206079	" bushing (center) 'o' ring
17	325-627-004	206080	Dead hole plug
18	323-600-037	1458	" " " screw
19	325-671-002	206081	Crankshaft ball bearing (left)
20	323-600-043	2022	" " " " screw
21	325-546-002	206084	" belt pulley
22	323-600-351	5312	" " " screw (2)
23	325-671-003	206087	" ball bearing (center)
24	325-671-004	201512	" " " (right)
25	325-515-002	206088	" " " housing
26	323-600-110	5325	" " " " screw (4)
27	325-634-003	201517	" " " ring
28	325-641-001	201514	" " " spring (4)
29	325-800-006	201515	" " " housing plate
30	323-600-011	5002	" " " " screw (3)
31	325-546-003	206089	Machine pulley
32	325-600-008	5398	" " position screw
33	325-600-009	5399	" " screw
34	325-680-003	206090	" " collar
35	323-600-295	5267	" " " position screw
36	323-600-294	5238	" " " screw
37	323-615-006	201104	" " " " washer



ARM SHAFT MECHANISM

REF. NEW PRODUCT

NO.	CODE NO.	OLD NO.	DESCRIPTION
1	325-758-001	206036	Arm shaft extension
2	325-676-001	206037	" " " bushing
3	325-540-001	206038	" shaft
4	325-579-001	206347	Counter balance
5	323-600-004	5060	" " screw (2)
6	325-515-001	206040	Exhaust pump housing
7	323-600-127	5385	" " " screw
8	325-672-001	206041	Arm shaft needle bearing (center)
9	325-680-001	206047	" " thrust collar
10	323-600-351	5312	" " " " screw (2)
11	325-615-001	206048	" " " " washer
12	325-615-002	206362	" " needle bearing thrust washer
13	325-646-001	206363	" " " " " " spacer (large)
14	325-646-002	206364	" " " " " " " (small)
15	325-680-002	206137	Timing collar
16	323-600-351	5312	" " " screw (2)
17	325-671-001	206043	Arm shaft ball bearing (left)
18	323-600-225	5058	" " " " " position screw
19	323-600-316	2913-2	" " " " " screw
20	325-579-002	206349	" " motion
21	325-600-006	5388	" " " screw (2)
22	325-546-001	206049	" " drive belt pulley
23	323-600-351	5312	" " " " " screw (6)
24	325-550-001	206050	" " " belt
25	325-571-001	206051	Handwheel
26	323-600-127	5385	" " screw (2)
27	323-800-200	202523	" " name plate
28	323-600-209	5214	" " " screw

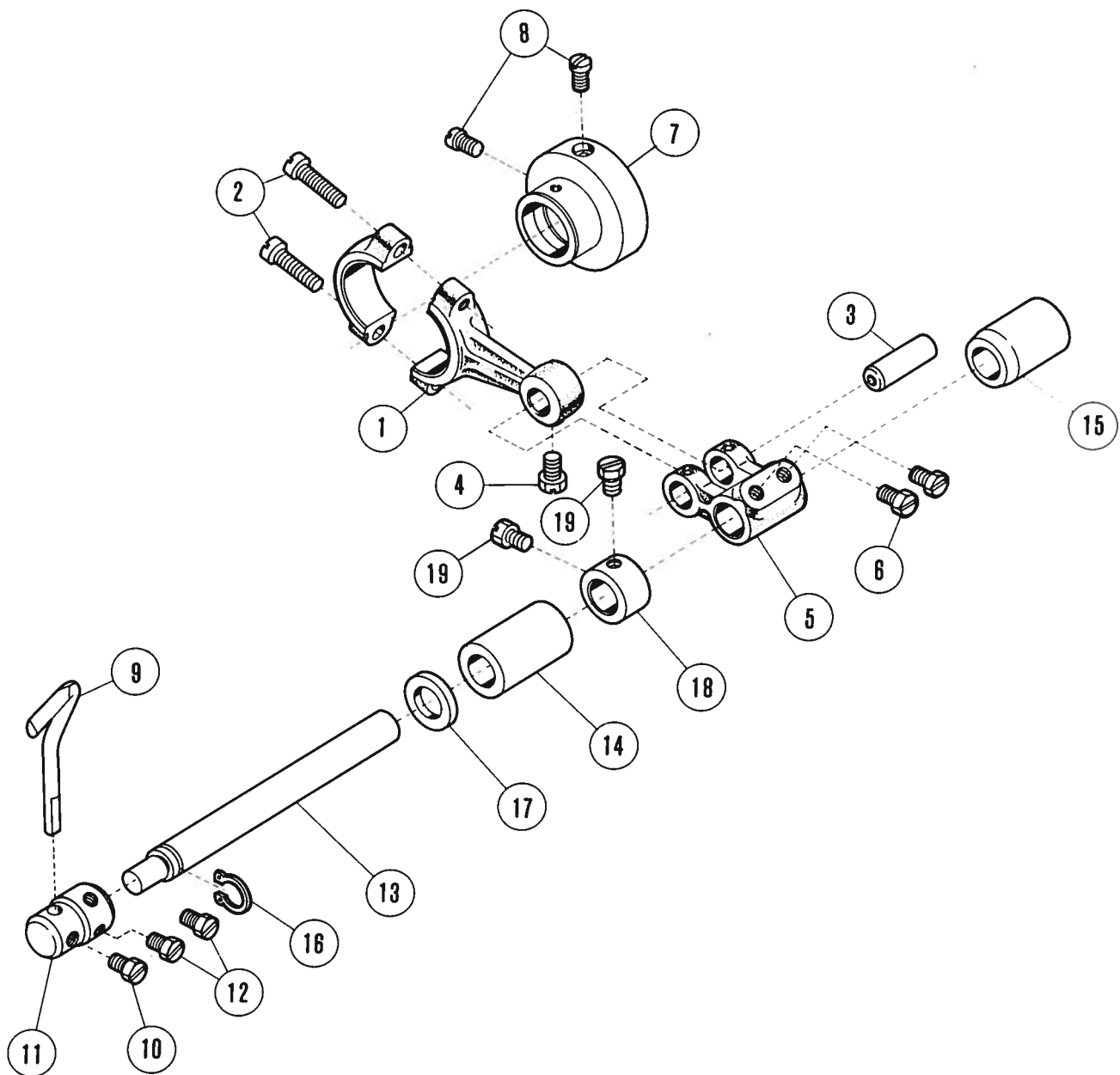


NEEDLE DRIVE MECHANISM

REF. NEW PRODUCT

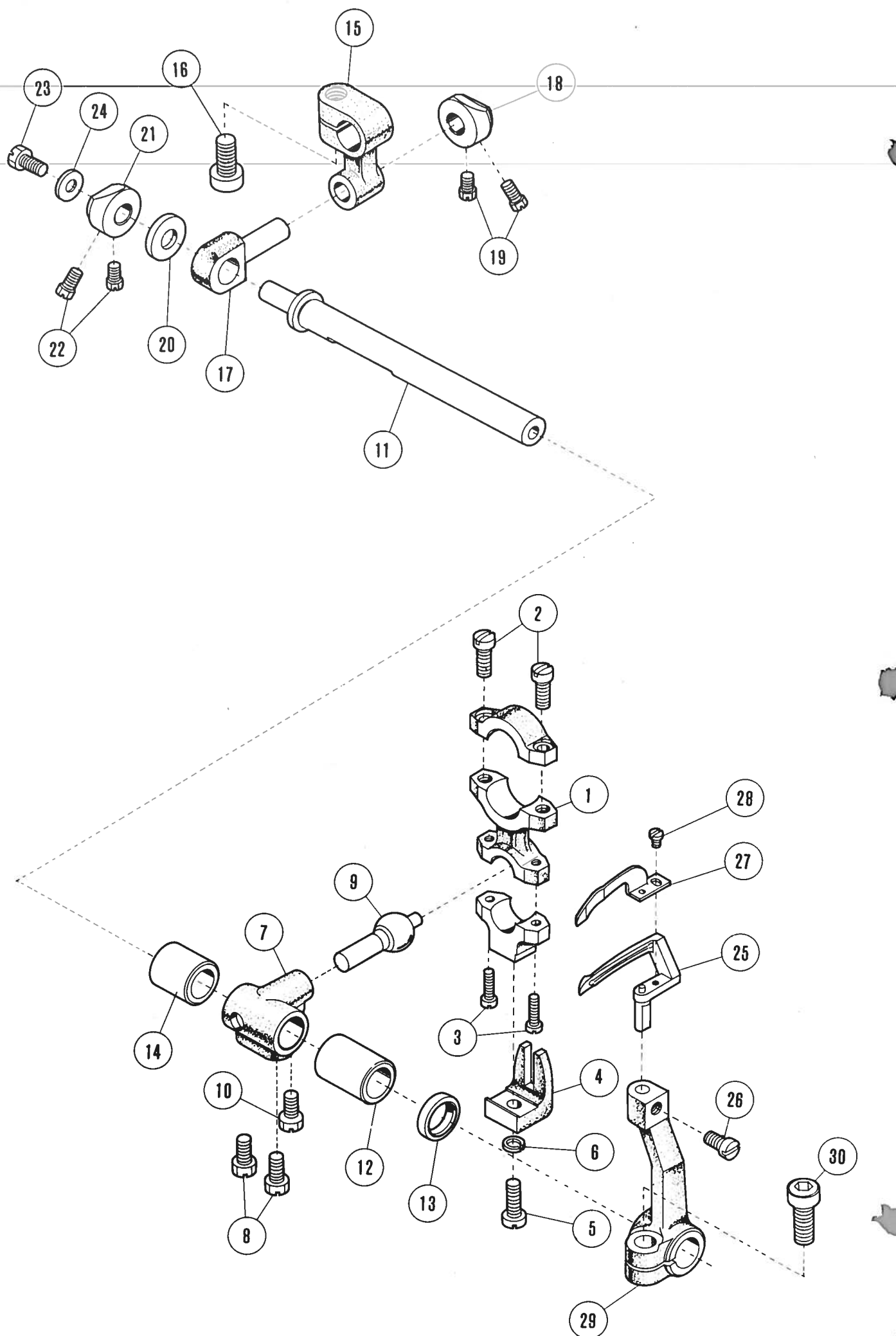
NO.	CODE NO.	OLD NO.	DESCRIPTION
1	325-730-001	206052	Needle bar drive link
2	325-620-004	206053	" " " " pin
3	325-600-010	5186	" " " " clamp screw (2)
4	325-672-003	206054	" " " " needle bearing
5	325-615-003	206055	" " " " thrust washer
6	325-591-001	206056	" bar
7	325-860-001	206057	" " thread eyelet
8	323-600-289	5216B	" " " " screw
9	325-740-002	206058	" thread retainer bracket
10	323-600-341	5292	" " " " screw (2)
11	323-613-201	192070	" " retainer
12	323-640-203	200205	" " " spring
13	323-600-224	9070-2	" " " screw
*14			" clamp
15	325-862-001	201538	" " thread guide wire
16	325-600-011	5167	" " " " " screw
17		UY128GAS	Needle (size available #67, #70 or #75) (3)
18	325-600-011	5167	" clamp screw (3)
19	325-676-003	206059	" bar bushing (upper)
20	323-653-005	202176	" " " " oil wick
21	323-600-037	1458	" " " " screw
22	325-676-004	206060	" " " (lower)
23	323-600-037	1458	" " " " screw
24	325-683-001	206061	" " clamp
25	323-600-110	5325	" " " screw
26	325-750-001	206062	" " guide block
27	323-600-216	2903	" " " " screw (2)
28	325-750-002	206063	" " clamp guide block
29	325-560-001	206064	" " oil shield
30	323-600-216	2903	" " " " screw
31	325-740-003	206065	" plate bracket (complete with 206067x2)
32	325-620-005	206067	" " " pin (2)
33	325-600-010	5186	" " " screw (2)
*34			" plate
35	325-600-001	5373	" " screw (2)

* See organization chart.



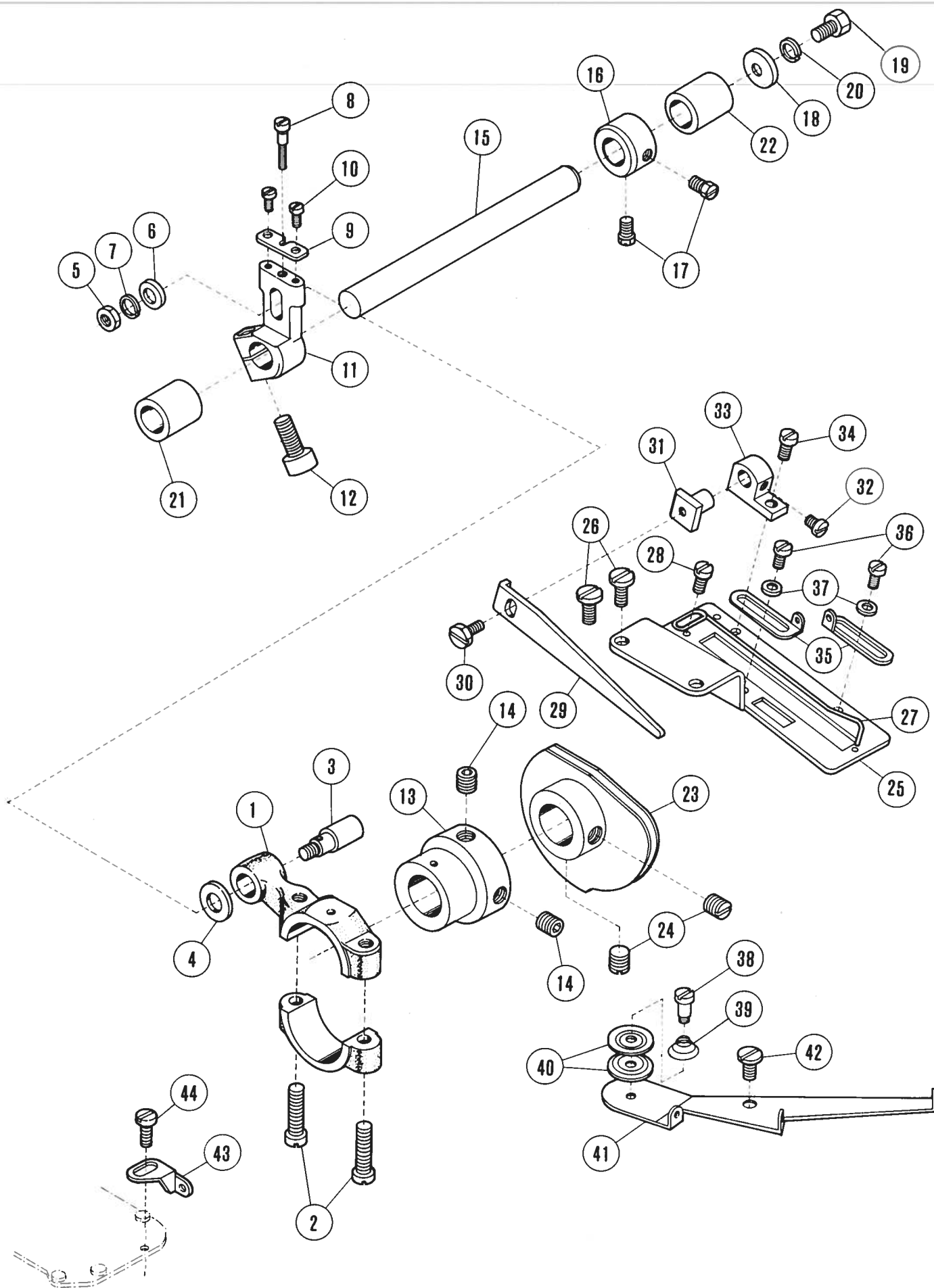
NEEDLE GUARD DRIVE MECHANISM

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION
1	325-525-001	206217	Needle guard drive connection
2	323-600-056	2213-1	" " " " cap screw (2)
3	323-620-232	202711	" " " " pin
4	323-600-013	5084	" " " " screw
5	325-576-001	206218	" " " shaft crank
6	323-600-013	5084	" " " " screw (2)
7	325-580-001	206219	" " " connection eccentric
8	323-600-067	2237	" " " " screw (2)
9	325-561-001	206220	" guard
10	323-600-013	5084	" " screw
11	325-685-001	206221	" " holder
12	323-600-013	5084	" " " screw (2)
13	325-540-003	206222	" " drive shaft
14	323-676-023	201081A	" " " " bushing (left)
15	325-676-005	206223	" " " " " (right)
16	325-634-004	206224	" " " " retaining ring
17	325-615-003	206055	" " " " thrust washer
18	325-680-004	206225	" " " " collar
19	323-600-013	5084	" " " " screw (2)



(1) LOOPER DRIVE MECHANISM

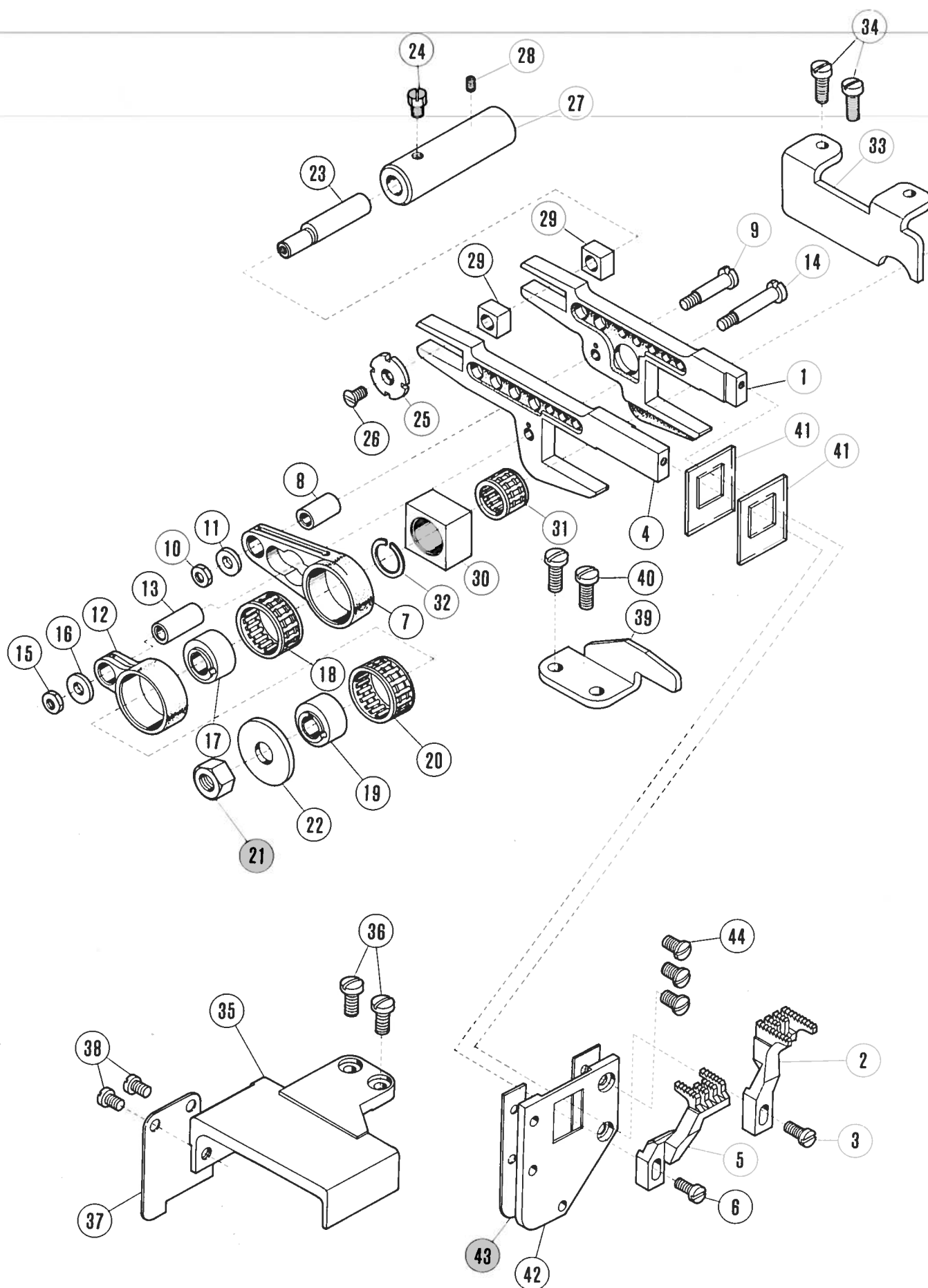
REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION
1	325-525-002	206091	Looper drive connection
2	323-600-011	5002	" " " cap screw (large) (2)
3	323-600-020	1170-1	" " " " (small) (2)
4	323-850-200	201074A	" " " guide
5	323-600-200	1156	" " " screw
6	323-617-200	202286	" " " " " washer
7	325-576-002	206092	" " " crank
8	323-600-028	5048	" " " screw (2)
9	323-604-004	201075	" " " ball stud
10	323-600-028	5048	" " " " " screw
11	325-540-004	206093	" " " shaft
12	323-676-236	204081	" " " bushing (front)
13	323-626-201	204052A	" " " " " oil seal
14	325-676-006	206094	" " " " (rear)
15	325-576-003	206095	" avoiding crank (left)
16	323-600-801	5381	" " " " " clamp screw
17	325-604-001	206096	" " " " " stud
18	325-680-005	206394	" " " " " thrust collar
19	323-600-013	5084	" " " " " " " screw (2)
20	323-618-206	204091	" " " " " " " washer
21	325-680-005	206394	" " " collar
22	323-600-013	5084	" " " " " screw (2)
23	323-600-271	2193	" " " " " stop screw
24	323-615-012	201185	" " " " " " " washer
25	325-810-001	206097	Looper
26	323-600-237	2213	" screw
27	325-560-002	206352	" guard
28	323-600-051	1231	" " screw
29	325-530-001	206098	" lever
30	323-600-801	5381	" " clamp screw



(2) LOOPER DRIVE MECHANISM

REF. NEW PRODUCT

NO.	CODE NO.	OLD NO.	DESCRIPTION
1	325-525-003	206099	Looper avoiding connection
2	323-600-296	5233	" " " cap screw (2)
3	323-620-253	204519	" " " pin
4	323-615-233	204520	" " " washer
5	325-630-002	5104	" " " " nut
6	323-615-027	202433	" " " " washer
7	323-616-200	204293	" " " " washer
8	323-600-358	5333	" " motion adjust screw
9	323-625-201	204518	" " " " plate
10	323-600-229	2922	" " " " screw (2)
11	323-576-225	204517	" " crank (right)
12	323-600-801	5381	" " " clamp screw
13	325-580-002	206100	" " eccentric
14	323-600-127	5385	" " " screw (2)
15	325-540-005	206101	" " shaft
16	323-618-003	201056	" " " thrust collar
17	323-600-013	5084	" " " " screw (2)
18	323-618-212	204107	" " " washer
19	323-600-271	2193	" " " " screw
20	323-617-200	202286	" " " " washer
21	325-676-006	206094	" " " bushing (left)
22	325-676-007	206102	" " " " (right)
23	325-866-001	206103	" thread takeup
24	323-600-043	2022	" " " screw (2)
25	325-740-004	206107	" " guide bracket
26	323-600-057	5117	" " " " screw (2)
27	325-862-002	206108	" " " " wire
28	323-600-087	5141	" " " " screw
29	325-863-001	206109	" " retaining finger
30	323-600-044	5088	" " " " screw
31	325-756-001	206110	" " " " support
32	323-600-006	1234	" " " " screw
33	325-740-005	201605	" " " " bracket
34	323-600-029	1196	" " " " screw
35	325-860-002	206111	" " guide bracket eyelet (2)
36	323-600-246	1186	" " " " " screw (2)
37	323-615-216	202875	" " " " " washer (2)
38	323-600-220	1092	" " " tension stud
39	323-642-200	137109	" " " " spring
40	323-613-200	137108	" " " " disc (2)
41	325-850-001	206113	" " guide
42	323-600-057	5117	" " " screw
43	325-860-003	206114	" " eyelet
44	323-600-096	5345	" " " screw



MAIN AND DIFFERENTIAL FEED DRIVE MECHANISM

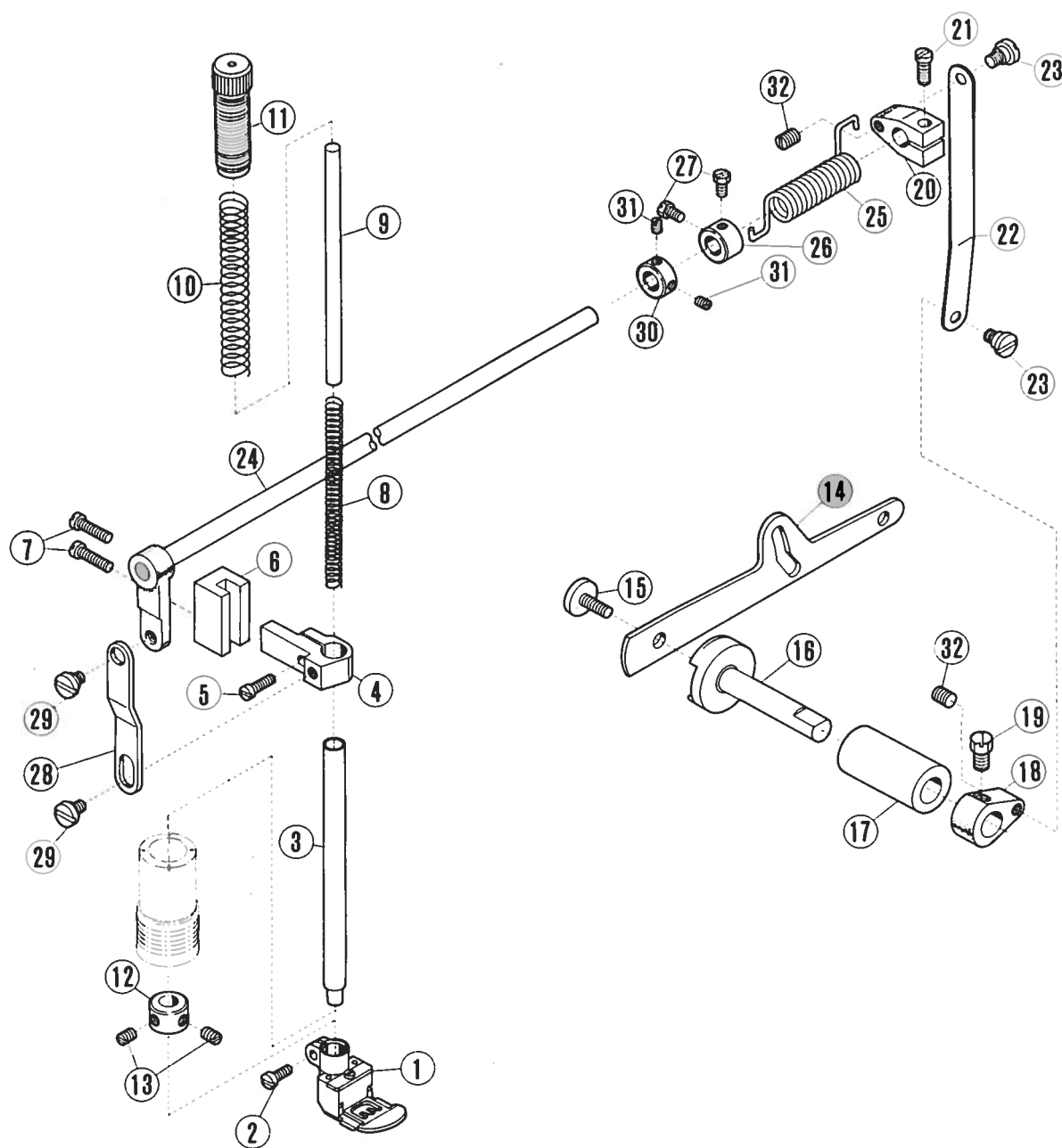
REF. NEW PRODUCT

NO.	CODE NO.	OLD NO.	DESCRIPTION
1	325-593-001	206116	Main feed bar
* 2			" " dog
3	323-600-002	1175-2	" " " screw
4	325-593-002	206117	Diff. feed bar
* 5			" " dog
6	323-600-002	1175-2	" " " screw
7	325-730-002	206118	Main feed connecting link
8	325-676-008	206119	" " " " pin-bushing
9	325-600-012	206120	" " " " " screw
10	323-630-001	3044	" " " " " nut
11	323-615-002	200098	" " " " " washer
12	325-730-003	206121	Diff. feed connecting link
13	325-676-009	206122	" " " " pin-bushing
14	325-600-013	206123	" " " " " screw
15	323-630-001	3044	" " " " " nut
16	323-615-002	200098	" " " " " washer
17	325-580-012	206124-12	Main feed eccentric - #12
18	325-672-004	206125	" " " " needle bearing
19	325-580-010	206124-10	Diff. feed eccentric - #10
20	325-672-004	206125	" " " " needle bearing
21	323-630-016	5213	Feed eccentric nut
22	325-615-004	206126	" " " " washer
23	323-620-252	204128A	" bar pin
24	323-600-013	5084	" " " screw
25	323-615-033	204439A	" " " washer
26	323-600-355	5317	" " " " screw
27	323-676-261	204129A	" " " " bushing
28	323-600-037	1458	" " " " screw
29	323-750-002	201107	" " " " guide block (2)
30	325-750-003	206127	" " " " lift block
31	325-672-005	206128	" " " " needle bearing
32	325-634-005	206129	" " " " " stop ring
33	325-850-002	206130	" " " " guide (right)
34	323-600-060	5118	" " " " screw (2)
35	325-850-003	206131	" " " " (left)
36	323-600-060	5118	" " " " screw (2)
37	325-800-007	206372	" connecting link oil shield plate
38	323-600-074	2905	" " " " " screw (2)
39	325-850-004	206132	" bar guide (lower)
40	323-600-060	5118	" " " " screw (2)
41	325-560-003	206133	" " " " oil shield (2)
42	325-800-008	206134	" " " " plate
43	325-663-005	206135	" " " " " gasket
44	323-600-257	5091	" " " " " screw (3)

* See organization chart.

LIST OF FEED ECCENTRICS

NEW PRODUCT			NEW PRODUCT		
SIZE	CODE NO.	OLD NO.	SIZE	CODE NO.	OLD NO.
# 6	325-580-006	206124-6	#12	325-580-012	206124-12
# 7	325-580-007	206124-7	#13	325-580-013	206124-13
# 8	325-580-008	206124-8	#14	325-580-014	206124-14
# 9	325-580-009	206124-9	#16	325-580-016	206124-16
#10	325-580-010	206124-10	#18	325-580-018	206124-18
#11	325-580-011	206124-11	#20	325-580-020	206124-20

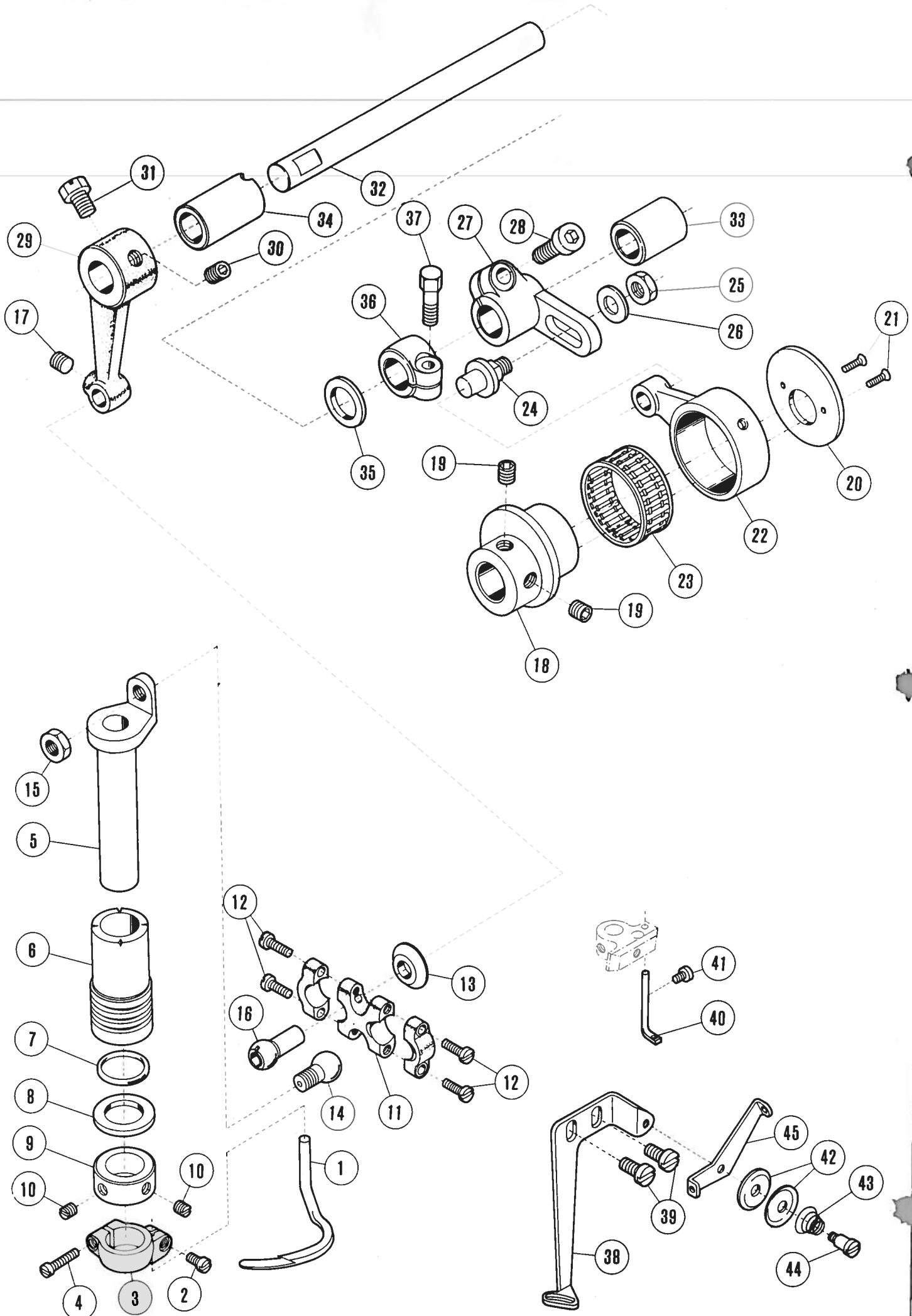


PRESSER FOOT AND LIFT MECHANISM

REF. NEW PRODUCT

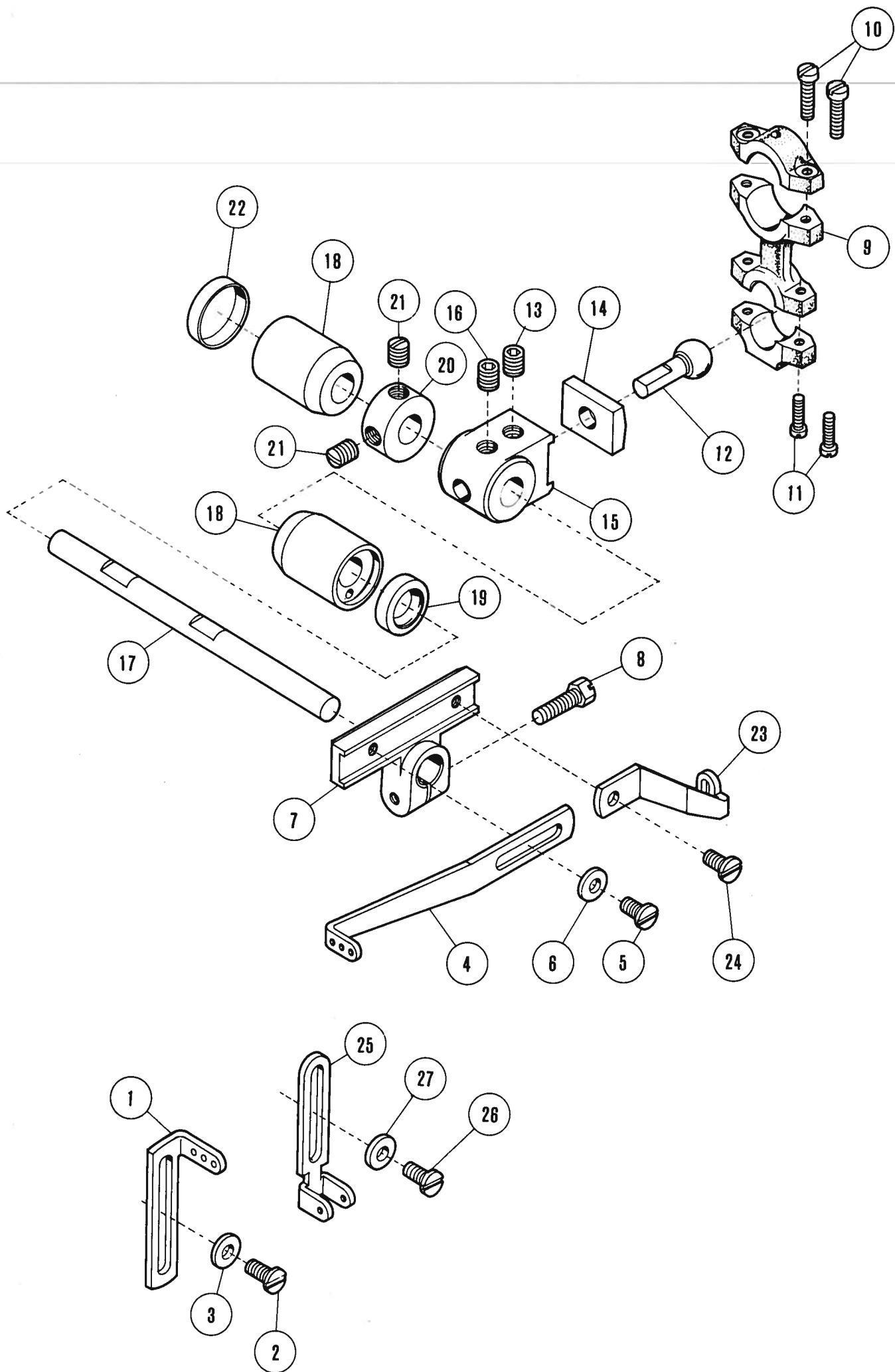
NO.	CODE NO.	OLD NO.	DESCRIPTION
* 1			Presser foot
2	323-600-046	1170-3	" " screw
3	325-590-001	206138	" bar
4	325-683-002	206139	" " clamp
5	323-600-060	5118	" " " screw
6	325-750-004	206140	" " " guide block
7	323-600-056	2213-1	" " " " screw (2)
8	325-640-003	206141	" " post spring
9	325-607-001	206142	" " post
10	325-640-004	206143	" " spring
11	325-600-014	206144	Pressure regulating thumb screw
12	323-618-002	201029	Foot lift adjust collar
13	323-600-012	1457	" " " " screw (2)
14	325-530-002	206145	" " lever
15	324-600-206	2948	" " " screw
16	325-840-001	206146	" " " shank
17	325-676-010	206147	" " " " bushing
18	325-576-004	206148	" " " " bell crank
19	323-600-022	2022-4	" " " " " screw
20	325-576-005	206149	" " shaft bell crank
21	323-600-095	5187	" " " " " clamp screw
22	325-730-004	206150	" " " " " link
23	323-600-079	5184	" " " " " screw (2)
24	325-540-006	206151	" " shaft
25	325-640-005	206155	" " " spring
26	325-680-006	206156	" " " " collar
27	323-600-013	5084	" " " " " screw (2)
28	325-730-005	206157	" " " link
29	325-600-015	5386	" " " " screw (2)
30	323-680-009	201665	" " " thrust collar
31	323-600-012	1457	" " " " " screw (2)
32	323-600-037	1458	" " " bell crank plug screw (2)

* See organization chart.



SPREADER DRIVE MECHANISM

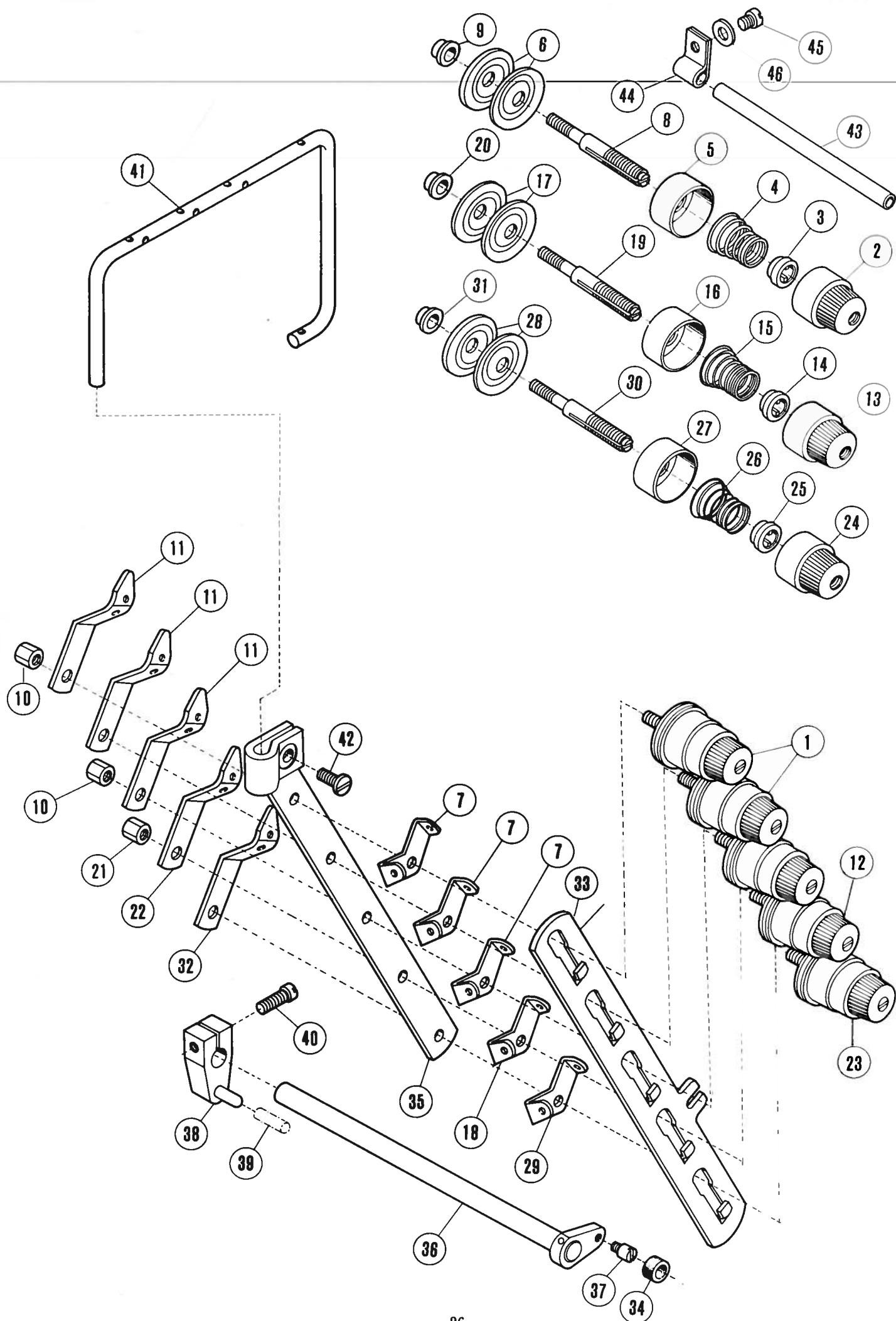
REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION
1	325-817-001	206158	Spreader
2	323-600-024	1998-2	" clamp screw
3	325-685-002	206159	" holder
4	323-600-226	1170	" " clamp screw
5	325-841-001	206160	" " carrier
6	325-676-011	206161	" " " bushing
7	325-632-002	206162	" " " " 'o' ring
8	325-618-001	206163	" " " thrust washer
9	325-680-007	206164	" " " " collar
10	323-600-012	1457	" " " " " screw (2)
11	325-525-004	206165	" drive connection
12	323-600-027	1174	" " " cap screw (4)
13	325-625-001	206166	" " " rock stop
14	325-608-001	206167	" " " ball stud (front)
15	323-630-215	5020	" " " " " nut
16	325-608-002	206168	" " " " " (rear)
17	323-600-351	5312	" " " " " screw
18	325-580-015	206169	" " eccentric
19	323-600-351	5312	" " " screw (2)
20	325-680-008	206170	" " " collar
21	323-600-305	5224	" " " " " screw (2)
22	325-730-006	206171	" " link
23	325-672-006	206172	" " " needle bearing
24	325-620-006	206173	" " " pin
25	323-630-004	3018	" " " " nut
26	323-615-233	204520	" " " " " washer
27	325-576-006	206174	" " crank
28	323-600-801	5381	" " " clamp screw
29	325-502-001	206175	" " arm
30	325-600-016	5382	" " " screw
31	325-600-017	5318	" " " " (with hex. head)
32	325-540-007	206176	" " shaft
33	325-676-012	206177	" " " bushing (right)
34	325-676-013	206178	" " " " (left)
35	325-618-002	206180	" " " thrust washer
36	325-680-009	206181	" " " " collar
37	323-600-263	5274	" " " " " clamp screw
38	325-851-002	206182	" thread guide
39	323-600-014	4009-1	" " " screw (2)
40	325-660-001	201804	" " " wire
41	323-600-202	5030	" " " " screw
42	323-613-200	137108	" " tension disc (2)
43	323-642-200	137109	" " " spring
44	323-600-040	5387	" " " stud
45	325-740-006	206183	" " " bracket



NEEDLE AND SPREADER THREAD TAKEUP DRIVE MECHANISM

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION
1	325-851-003	206184	Needle thread guide
2	323-600-014	4009-1	" " " screw
3	323-615-002	200098	" " " washer
4	325-866-002	206185	" " takeup
5	323-600-014	4009-1	" " " screw
6	323-615-002	200098	" " " " washer
7	325-700-001	206186	Thread takeup rocker
8	323-600-088	5276	" " " clamp screw
9	325-525-005	206187	" " drive connection
10	323-600-011	5002	" " " " cap screw (large) (2)
11	323-600-020	1170-1	" " " " " (small) (2)
12	325-608-003	206188	" " " " ball stud
13	323-600-127	5385	" " " " " screw
14	325-850-005	206189	" " " " guide
15	325-576-007	206190	" " " shaft crank
16	323-600-127	5385	" " " " " screw
17	325-540-008	206191	" " " shaft
18	325-676-014	206192	" " " " bushing (2)
19	325-626-001	206193	" " " " oil seal
20	323-618-002	201029	" " " " thrust collar
21	323-600-037	1458	" " " " " " screw (2)
22	325-680-010	206195	" " " " bushing collar
23	325-866-003	206198	Spreader thread takeup
24	323-600-014	4009-1	" " " screw
25	325-851-004	206199	" " guide
26	323-600-014	4009-1	" " " screw
27	323-615-002	200098	" " " " washer

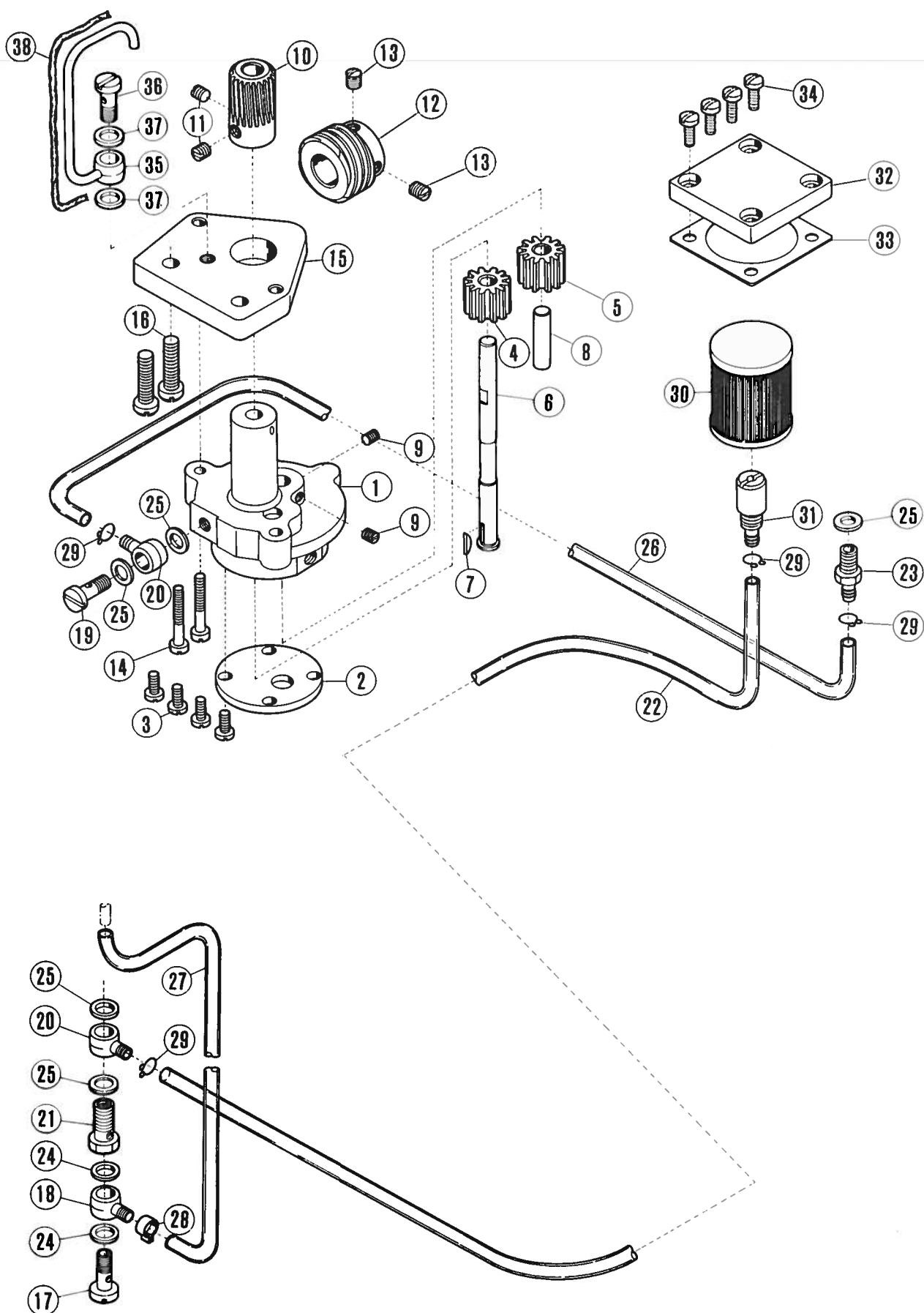
for model 63 only



THREAD TENSION MECHANISM

REF. NEW PRODUCT

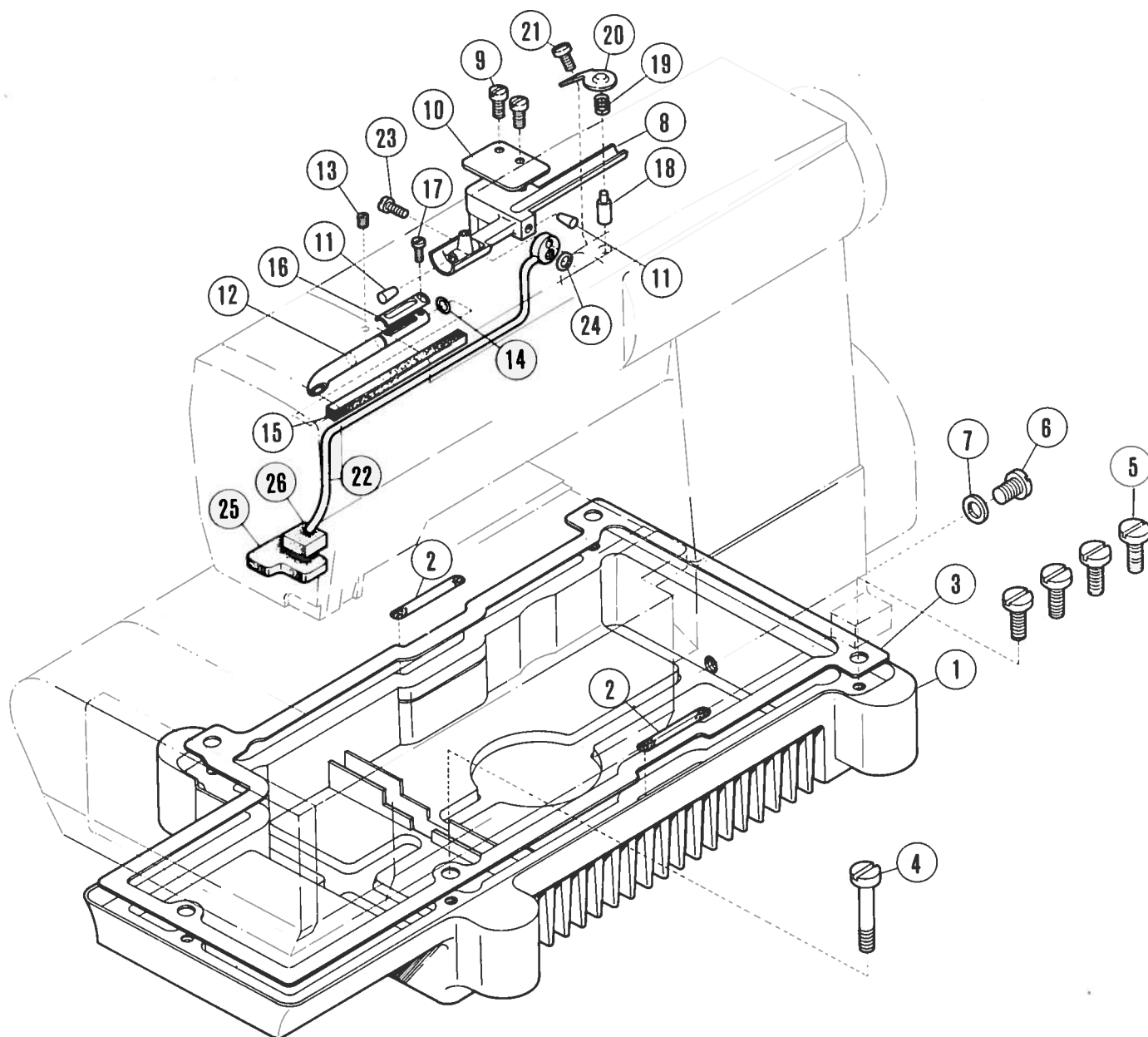
NO.	CODE NO.	OLD NO.	DESCRIPTION
1	325-900-001	206200	Needle thread tension, complete with 201035A, 202278, 201037, 201039, 101111x2 & 5283x3
2	323-630-200	201035A	" " tension nut (3)
3	323-676-202	202278	" " " spring bushing (3)
4	323-642-001	201037	" " " " (heavy) (3)
5	323-780-002	201039	" " " " cup (3)
6	323-613-202	101111	" " " disc (6)
7	325-851-005	206201	" " " guide (3)
8	325-607-002	5383	" " " post (3)
9	325-680-011	206202	" " " " collar (3)
10	325-630-003	5111	" " " " nut (2)
11	325-851-006	206203	" " " lead-in guide (3)
12	325-900-002	206204	Spreader thread tension, complete with 201035A, 202278, 201063, 201039, 101111x2 & 5383
13	323-630-200	201035A	" " " tension nut
14	323-676-202	202278	" " " " spring bushing
15	323-642-002	201068	" " " " (middle)
16	323-780-002	201039	" " " " cup
17	323-613-202	101111	" " " disc (2)
18	325-851-005	206201	" " " guide
19	325-607-002	5383	" " " post
20	325-680-011	206202	" " " " collar
21	325-630-003	5111	" " " " nut
22	325-851-006	206203	" " " lead-in guide
23	325-900-003	206205	Looper thread tension, complete with 201035A, 202278, 201086, 201039, 101111x2 & 5383
24	323-630-200	201035A	" " " tension nut
25	323-676-202	202278	" " " " spring bushing
26	323-642-003	201086	" " " " (light)
27	323-780-002	201039	" " " " cup
28	323-613-202	101111	" " " disc (2)
29	325-851-005	206201	" " " guide
30	325-607-002	5383	" " " post
31	325-680-011	206202	" " " " collar
32	325-851-006	206203	" " " lead-in guide
33	325-850-006	206206	Tension disc separator
34	325-650-001	206367	" " " " cushion
35	325-756-002	206207	" " " post support
36	325-540-009	206208	" " " release shaft
37	325-600-016	5382	" " " " bell crank (front) pin-screw
38	325-576-008	206213	" " " " " (rear), complete with 206215
39			" " " " " (rear) pin-not for sale
40	323-600-095	5187	" " " " " " clamp screw
41	325-590-002	206216	Thread guide bar
42	323-600-057	5117	" " " " clamp screw
43	325-639-200	192120	Looper thread tube
44	325-683-003	206115	" " " " clamp
45	323-600-074	2905	" " " " " screw
46	323-615-012	201185	" " " " " " washer



(1) PUMP LUBRICATING MECHANISM

REF. NEW PRODUCT

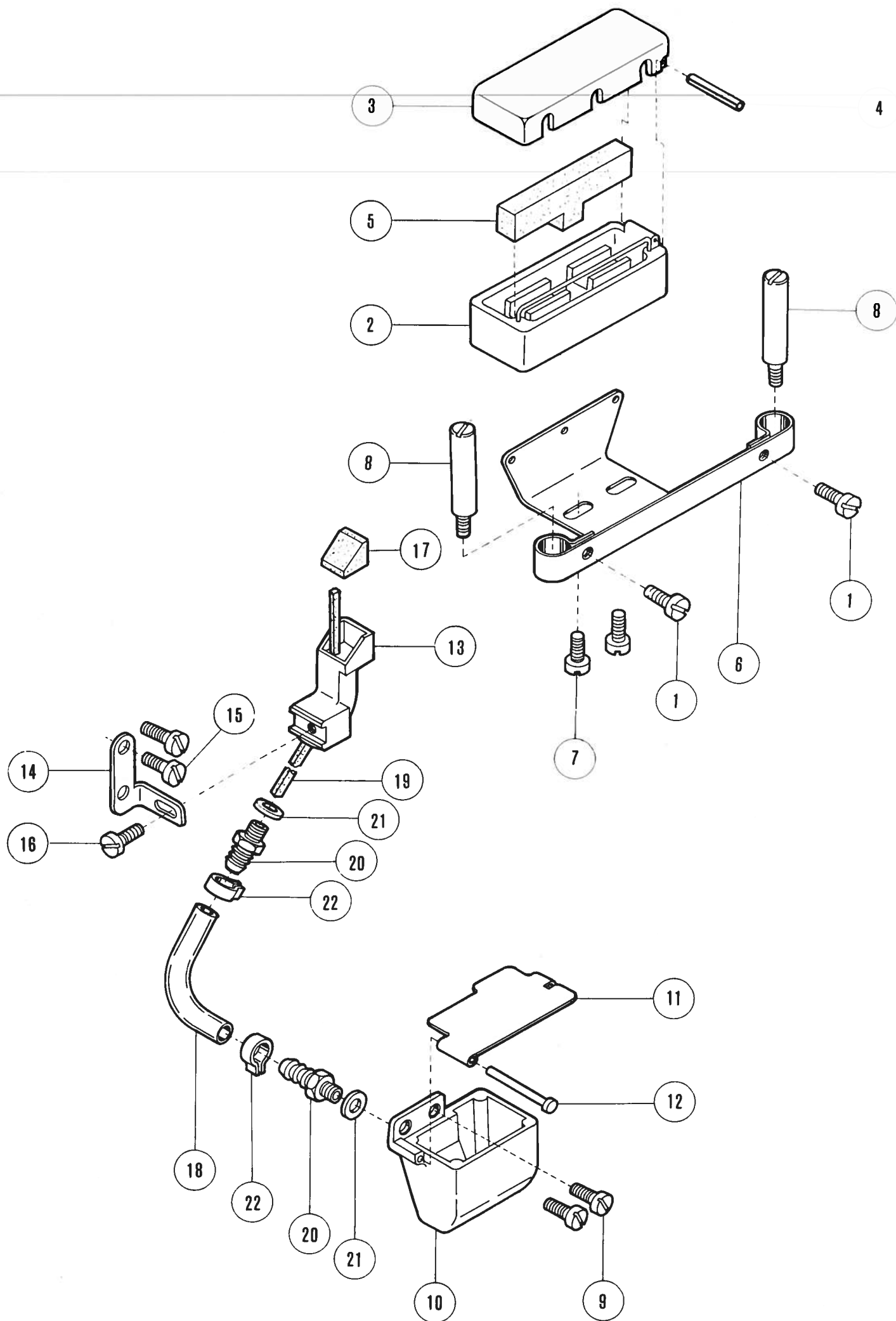
NO.	CODE NO.	OLD NO.	DESCRIPTION
	325-900-004	206226	Gear pump, complete with parts of Ref.Nos.1-11
1	325-900-011	206227	Casing
2	323-800-006	201293A	" plate
3	323-600-057	5117	" " screw (4)
4	323-764-001	201294	Pump gear (right)
5	323-764-002	201295	" " (left)
6	323-540-237	204183	" " shaft (long)
7	323-649-001	201009	" " " " key
8	323-540-236	204184	" " " (short)
9	323-600-037	1458	" " " " screw (2)
10	325-570-001	206072	Worm wheel
11	323-600-004	5060	" " screw (2)
12	325-765-001	206229	Worm
13	323-600-043	2022	" screw (2)
14	323-600-072	5094	Casing screw (2)
15	325-740-007	206230	" bracket
16	325-600-018	5282	" " screw (2)
17	323-604-209	200152	Oil splash screw (short)
18	323-636-200	200136	" " joint (small)
19	325-600-019	206403	" " screw (long)
20	323-636-001	201300	" " joint (large) (2)
21	325-600-020	206398	" " screw, for crankshaft bushing (center)
22	325-639-001	206400	" tube, for crankshaft bushing (center)
23	325-636-001	206399	" tube joint
24	323-615-209	200138	" " " washer (small) (2)
25	323-615-008	201302	" " " " (large) (5)
26	323-639-004	201320	" tube, for oil cleaner
27	325-639-002	206232	" tube, for oil distributor
28	323-685-003	202199	" tube clamp
29	323-683-002	201303	" " clamp (4)
30	325-655-001	206233	" cleaner
31	325-604-002	206401	" " oil splash stud
32	325-800-009	206235	" " cover plate
33	325-663-006	206236	" " " " gasket
34	323-600-061	5152	" " " " screw (4)
35	325-639-003	206396	" pipe
36	323-600-064	201758	" " oil splash screw
37	323-615-010	201759	" " " " washer (2)
38	325-653-002	206397	" " " wick



(2) PUMP LUBRICATING MECHANISM

REF. NEW PRODUCT

NO.	CODE NO.	OLD NO.	DESCRIPTION
1	325-713-001	206237	Oil pan
2	323-800-009	201487	" " screen (2)
3	325-663-007	206238	" " gasket
4	325-605-001	5391	" " bolt
5	325-600-021	5390	" " screw (4)
6	323-600-354	5138B	" drain plug screw
7	323-615-229	202287A	" " " " washer
8	325-652-001	206240	" distributor
9	323-600-259	2902	" " screw (2)
10	325-800-010	206393	" " oil splash guard plate
11	323-627-208	202903	" " plug (2)
12	325-639-004	206244	" tube (for lubricating needle bar drive link)
13	323-600-037	1458	" " screw
14	323-632-201	204185	" " 'o' ring
15	325-650-002	206247	" " felt
16	325-716-001	206248	" " oil regulator
17	323-600-021	1206	" " " " screw
18	325-794-001	206249	" drain piston
19	325-640-006	206250	" " " spring
20	325-685-003	206251	" " " " holder
21	323-600-057	5117	" " " " " screw
22	325-639-005	206343	" " tube (copper)
23	323-600-060	5118	" " " " screw
24	325-632-003	206366	" " " joint 'o' ring
25	325-650-003	206252	" " " felt
26	325-650-004	206253	" " " sponge

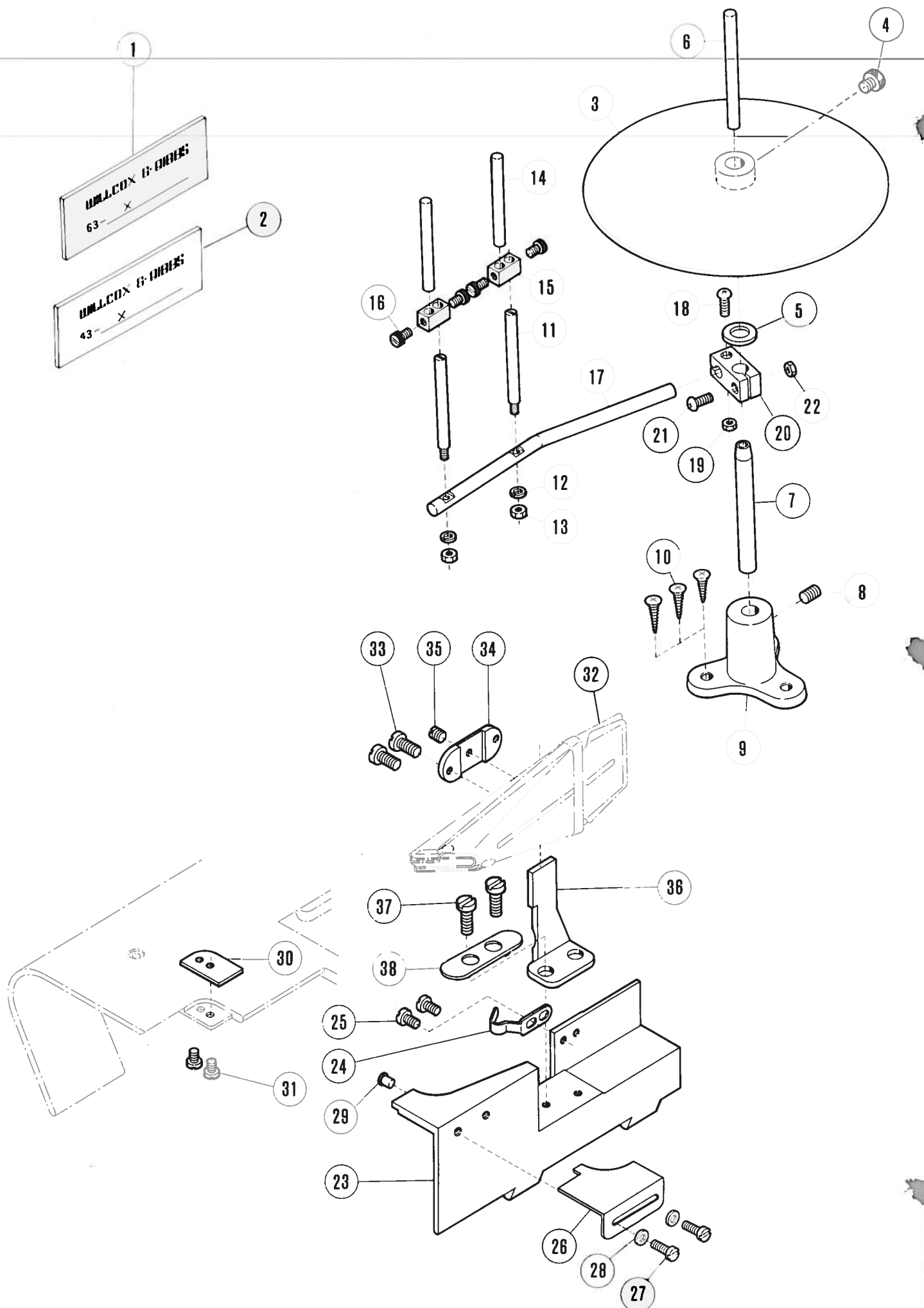


PARTS FOR NEEDLE AND-THREAD LUBRICATOR

REF. NEW PRODUCT

NO.	CODE NO.	OLD NO.	DESCRIPTION
	325-900-005	206254	Silicone lubricant reservoir (upper), complete with
			206255, 206256, 206257, 206258 & 206259
1	323-600-318	5261	" lubricant reservoir (upper) screw (2)
2	325-658-001	206255	" " " (upper)
3	325-780-001	206256	" " " " cap
4	325-620-008	206257	" " " " " hinge pin
		206258	" " " " wire-not for sale
		206259	" " " " wire-not for sale
5	325-650-005	206260	" " " " felt
6	325-685-004	206261	" " " " holder
7	323-600-074	2905	" " " " " screw (2)
8	325-604-003	206262	" " " " " stud (2)
	325-900-006	206263	" " " (lower), complete with
			206264, 206265 & 206266
9	323-600-257	5091	" " " (lower) screw (2)
10	325-658-002	206264	" " " (lower)
11	325-780-002	206265	" " " " cap
12	325-620-009	206266	" " " " " hinge pin
13	325-900-007	206267	Needle and thread cooling assembly
14	325-740-008	206268	" " " " " bracket
15	323-600-060	5118	" " " " " screw (2)
16	323-600-057	5117	" " " " " screw
17	325-650-006	206353	" " " " " felt
18	325-639-006	206340	Silicone lubricant tube
19	323-653-006	204270	" " " " felt
20	323-736-200	204196	" " " " nipple (2)
21	323-615-209	200138	" " " " washer (2)
22	323-685-003	202199	" " " " clamp (2)

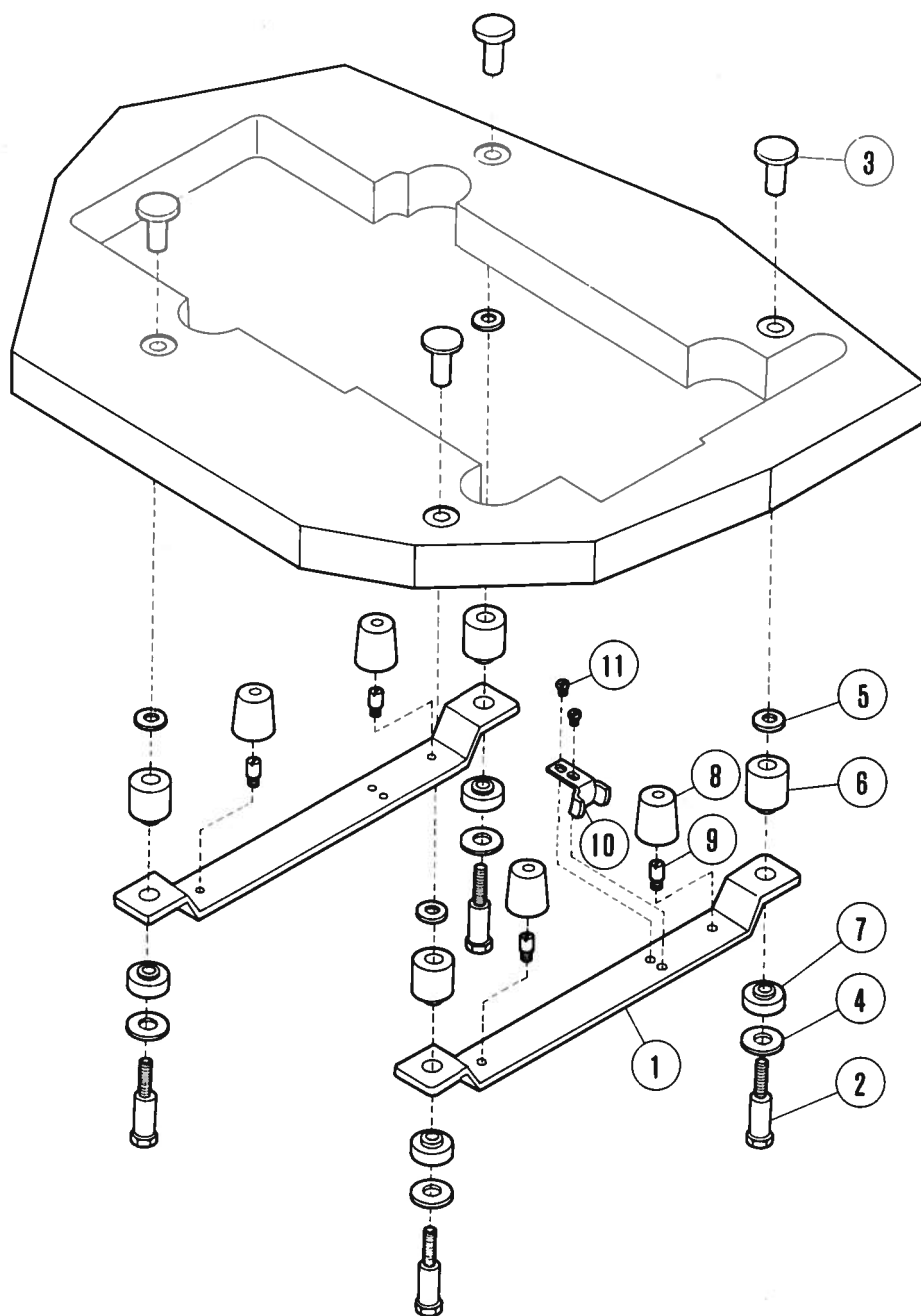
From the library of: Diamond Needle Corp



PARTS FOR MODELS 63-02 AND 43-02 ONLY

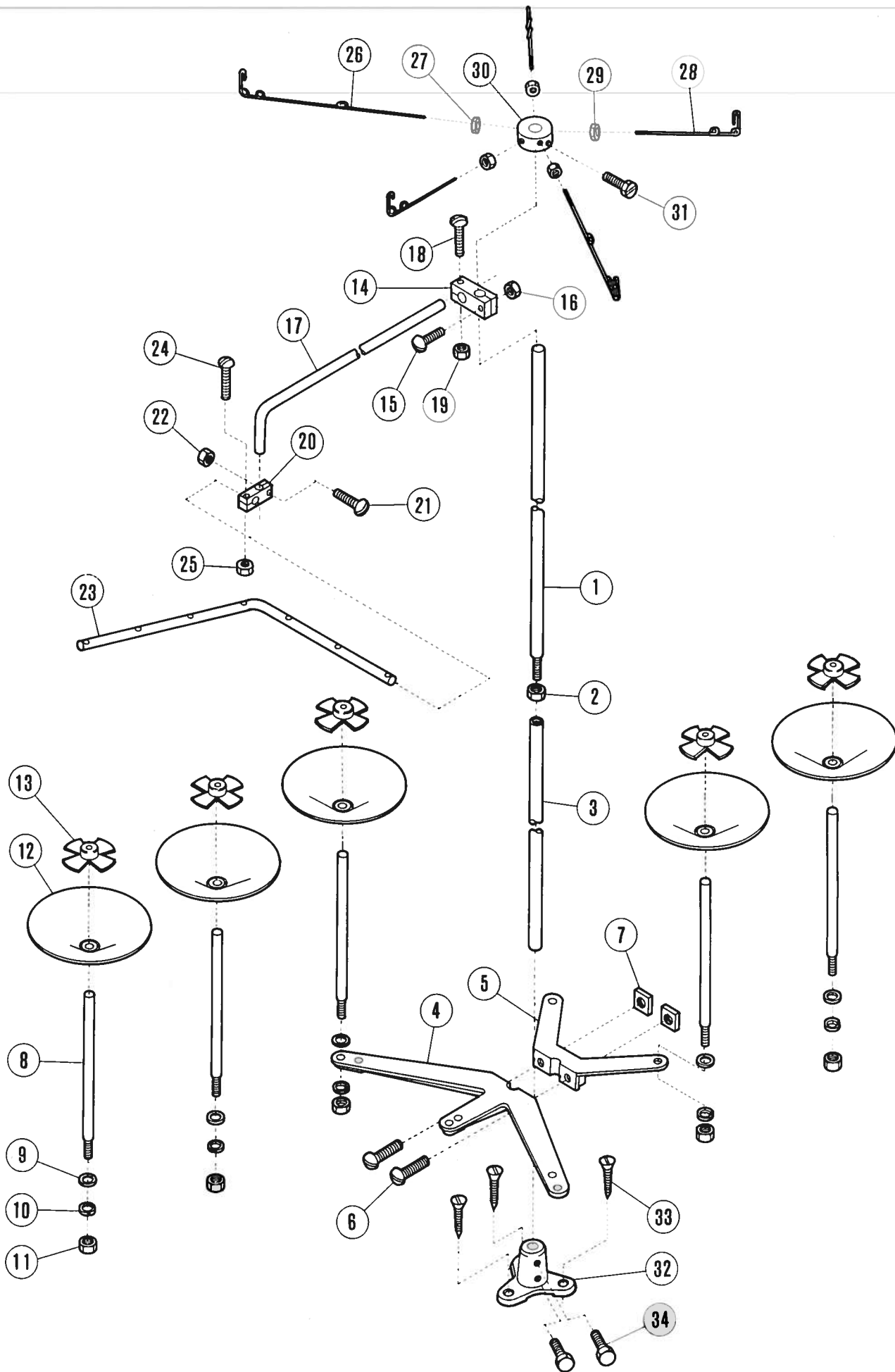
REF. NEW PRODUCT

NO.	CODE NO.	OLD NO.	DESCRIPTION
1	325-692-002	206405	Type plate - model 63-02
2	325-692-003	206406	" plate - model 43-02
	325-900-008	257	Tape reel, complete with parts of Ref.Nos.3-22
3	325-613-001	247	" disc
4	325-600-022	5161	" " screw
5	325-618-003	270	" " thrust washer
6	325-607-003	253	" " post (upper)
7	325-607-004	250	" " " (lower)
8	323-600-043	2022	" " " " screw
9	325-505-001	251	" " " base
10	323-600-122	241	" " " " screw (3)
11	325-607-005	252	" tension guide post (long) (2)
12	323-617-001	225	" " " " " washer (2)
13	323-630-019	226	" " " " " nut (2)
14	325-607-003	253	" " " " (short) (2)
15	325-685-005	254	" " " " holder (2)
16	325-600-022	5161	" " adjust screw (4)
17	325-590-003	255	" " guide post bar
18	323-600-120	230	" " " " " clamp screw
19	323-630-020	231	" " " " " " nut
20	325-685-006	256	" " " " " holder
21	323-600-120	230	" " " " " " clamp screw
22	323-630-020	231	" " " " " " " nut
23	325-510-009	206359	Front cover
24	325-734-003	206331	" " latch
25	323-600-039	5113	" " " screw (2)
26	325-800-011	206439	" " plate
27	323-600-318	5261	" " " screw (2)
28	323-615-213	202058	" " " washer (2)
29	325-627-002	192107-1	" " rubber plug
30	325-800-012	206332	Rear cover plate
31	323-600-074	2905	" " " screw (2)
32			Tape binder
33	323-600-039	5113	" " screw (2)
34	325-800-013	201913	" " clamp plate
35	325-600-200	11-1	" " " screw
36	325-740-009	201914	" " bracket
37	324-600-207	5116	" " " screw (2)
38	325-615-005	206460	" " " washer



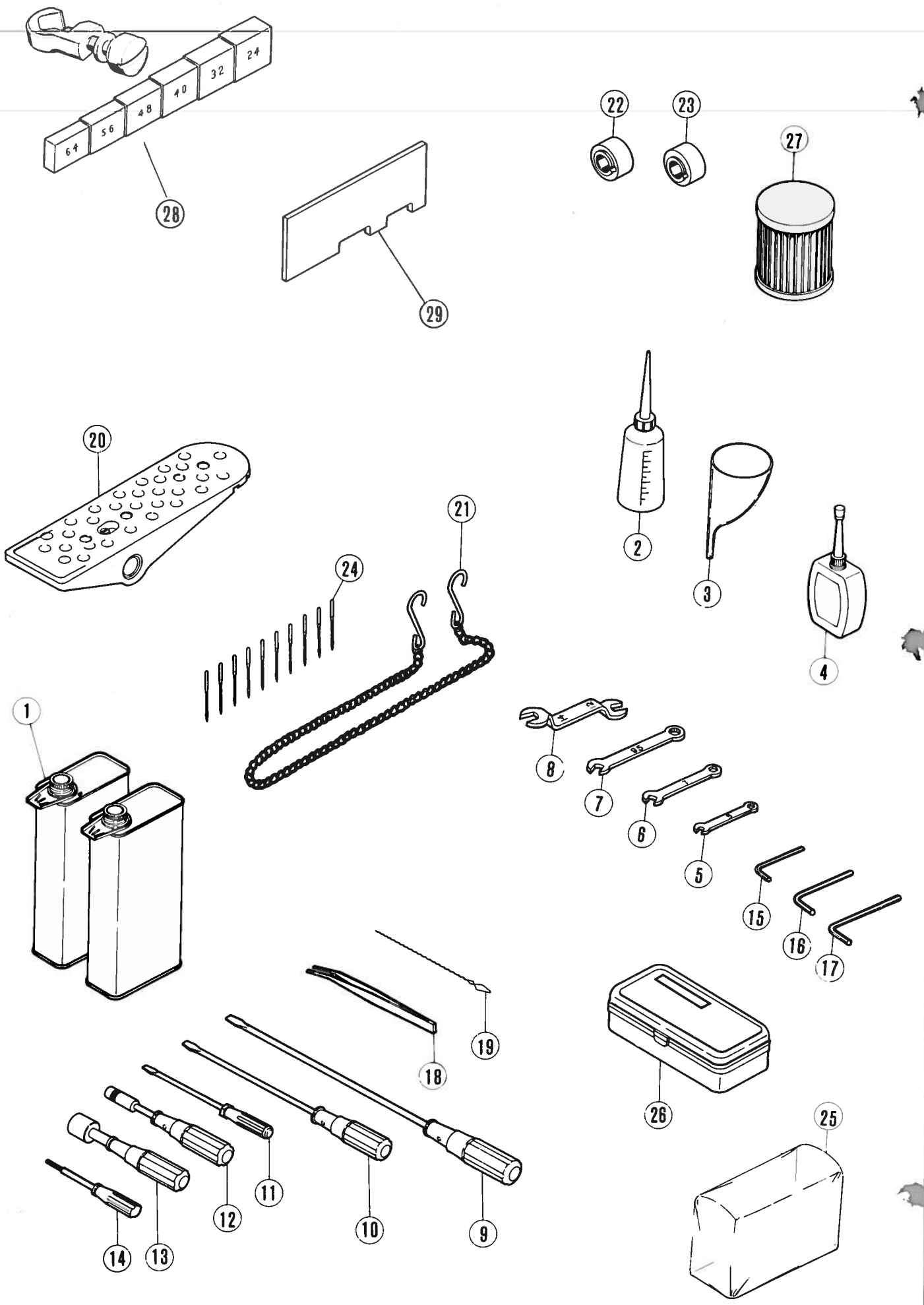
PARTS FOR SEMI-SUBMERGED INSTALLATION

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION
1	325-740-010	206339	Machine mount bracket (2)
	325-900-009	206345	" " " bolt, complete with 206335x4, 206336x4, 202700x4 & 206337x4
2	325-605-002	206335	" " " bolt (4)
3	325-630-004	206336	" " " " nut (4)
4	323-615-203	202700	" " " " washer (large) (4)
5	325-615-006	206337	" " " " (small) (4)
	325-900-010	205350	" " " " cushion rubber, complete with 202693Ax4 & 202765x4
6	323-945-208	202693A	" " " " cushion rubber (lower) (4)
7	323-627-204	202765	" " " " (upper) (4)
8	325-945-001	206338	" cushion rubber (4)
9	323-600-314	5232	" " " guide pin (4)
10	325-850-007	206329	Treadle chain guide
11	323-600-014	4009-1	" " " screw (2)



THREAD STAND

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION	Nos. required for spools of	
				5	6
	323-940-207	214	Thread stand, complete - 5 spools	1	-
	323-940-208	210	" stand, complete - 6 spools	-	1
1	323-535-001	216	" stand upper rod	1	1
2	323-600-118	217	" " " " screw	1	1
3	323-535-002	218	" " lower rod	1	1
4	323-740-035	219	Spool pin bracket (large)	1	2
5	323-740-036	220	" " " (small)	1	-
6	323-600-119	221	" " " clamp screw	2	2
7	323-630-018	222	" " " " " nut	2	2
8	323-620-024	223	" pin	5	6
9	323-615-028	224	" " washer	5	6
10	323-617-001	225	" " nut spring washer	5	6
11	323-630-019	226	" " nut	5	6
12	323-685-013	227	" tray	5	6
13	323-850-031	228	" retaining fin	5	6
14	323-740-034	229	Thread guide bar rod bracket	1	1
15	323-600-120	230	" " " " " clamp screw	1	1
16	323-630-020	231	" " " " " " nut	1	1
17	323-535-003	232	" " " rod	1	1
18	323-600-120	230	" " " " screw	1	1
19	323-630-020	231	" " " " " nut	1	1
20	323-750-006	233	" " rod retaining block	1	1
21	323-600-120	230	" " " " " clamp screw	1	1
22	323-630-020	231	" " " " " " nut	1	1
23	323-590-003	234	" " bar	1	1
24	323-600-120	230	" " " clamp screw	1	1
25	323-630-020	231	" " " " " nut	1	1
26	323-851-020	235	" " wire (long)	2	4
27	323-630-021	236	" " " " nut	2	4
28	323-851-021	237	" " " (short)	3	2
29	323-630-021	236	" " " lock nut	3	2
30	323-685-018	262	" " " holder - 5 spools	1	-
	323-685-014	238	" " " holder - 6 spools	-	1
31	323-600-121	239	" " " " screw	1	1
32	323-505-009	240	" stand base	1	1
33	323-600-123	242	" " " wood screw	3	3
34	323-600-122	241	" " " rod screw	2	2



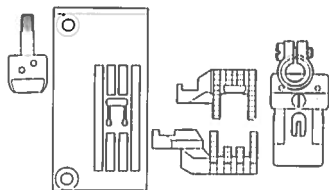
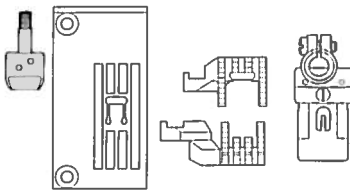
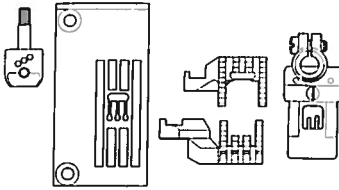
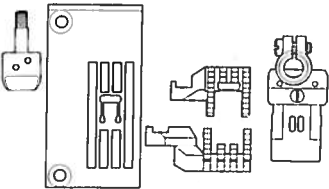
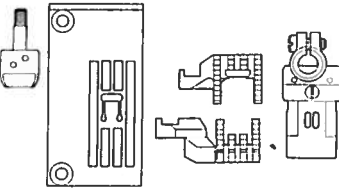
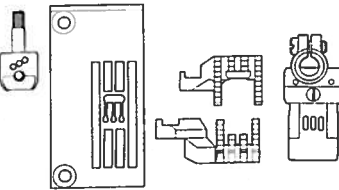
ACCESSORIES

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION
1	323-945-008	133-1	Oil container (500cc) (2)
2	323-659-200	132	Oiler
3	323-945-003	135A	Oil funnel
4	323-945-007	178	Silicone lubricant container (50cc)
5	323-880-010	282	Wrench (5mm)
6	323-880-012	284	" (7mm)
7	323-880-014	286	" (9.5mm)
8	323-880-007	130A	" (12mm. 14mm)
9	323-885-001	127	Screwdriver (large)
10	323-885-002	128	" (medium)
11	323-885-003	129	" (small)
12	323-880-212	152	Socket wrench (7mm)
13	323-880-008	258	" " (20mm)
14	323-945-001	154	Feed eccentric extractor
15	323-880-214	182	Allen key (3.175mm. 1/8")
16	323-880-015	246	" " (3.967mm. 5/32")
17	323-880-005	200	" " (4.763mm. 3/16")
18	323-886-001	131	Tweezers
19	323-660-200	153	Threading wire
20	323-533-005	245	Treadle
21	323-732-004	125	" chain
22	325-580-008	206124-8	Feed eccentric #8
23	325-580-014	206124-14	" " #14
24		UY128GAS	Needle (10)
25	325-945-002	900	Machine dust cover
26	323-945-206	123	Accessories can
27	325-655-001	206233	Oil cleaner

- Auxiliary items available on order -

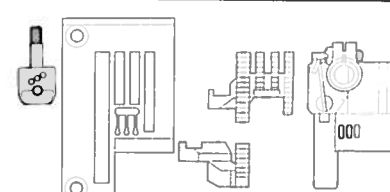
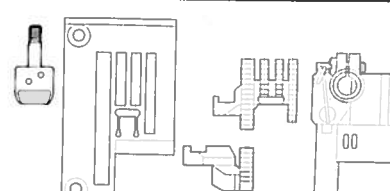
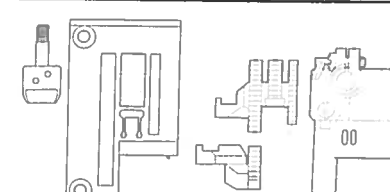
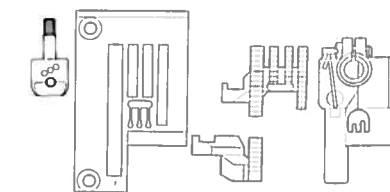
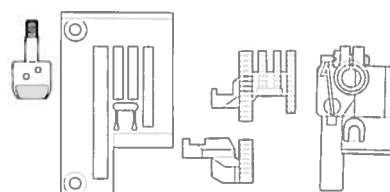
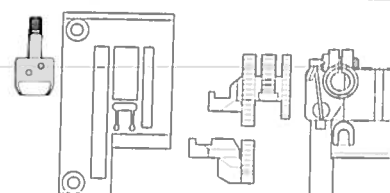
28	323-882-005	268	Timing gauge set (Timing gauge and clamp packed in a plastic bag)
29	323-882-007	287	Thick gauge

Note: All product code numbers begin with prefix 325-

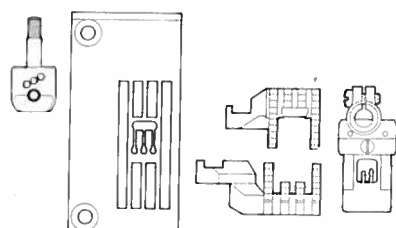
Machine model	Needle gauge	Needle clamp	Needle plate	Presser foot complete	Main feed dog	Diff. feed dog	
63-01x224	3/32" 2.4mm	201849 683-004	206269 801-001	206286 820-001	206278 830-001	206282 830-003	
63-01x232	1/8" 3.2mm	201785A 683-007	206270 801-002	206288 820-003	"	"	
63-01x240	5/32" 4.0mm	201786A 683-008	206271 801-003	206290 820-005	"	"	
63-01x248	3/16" 4.8mm	201850 683-009	206272 801-004	206292 820-006	"	"	
63-01x256	7/32" 5.6mm	201851 683-010	206273 801-005	206294 820-007	206279 830-002	206283 830-004	
63-01x264	1/4" 6.35mm	201853 683-011	206274 801-006	206296 820-008	"	"	
63-01x348	3/16" 4.8mm	201854 683-012	206275 801-007	206298 820-009	206278 830-001	206282 830-003	See below for the feed pattern sketch.
63-01x356	7/32" 5.6mm	201855 683-013	206276 801-008	206300 820-010	206279 830-002	206283 830-004	
X 63-01x364	1/4" 6.35mm	201856 683-014	206277 801-009	206302 820-011	"	"	
43-01x224	3/32" 2.4mm	201849 683-004	206269 801-001	206304 820-012	206278 830-001	206282 830-003	
43-01x232	1/8" 3.2mm	201785A 683-007	206270 801-002	206306 820-014	"	"	
43-01x240	5/32" 4.0mm	201786A 683-008	206271 801-003	206308 820-016	"	"	
43-01x248	3/16" 4.8mm	201850 683-009	206272 801-004	206310 820-017	"	"	
43-01x256	7/32" 5.6mm	201851 683-010	206273 801-005	206312 820-018	206279 830-002	206283 830-004	
43-01x264	1/4" 6.35mm	201853 683-011	206274 801-006	206314 820-019	"	"	
43-01x348	3/16" 4.8mm	201854 683-012	206275 801-007	206316 820-020	206278 830-001	206282 830-003	See below for the feed pattern sketch.
43-01x356	7/32" 5.6mm	201855 683-013	206276 801-008	206318 820-021	206279 830-002	206283 830-004	
43-01x364	1/4" 6.35mm	201856 683-014	206277 801-009	206320 820-022	"	"	

Note: All product code numbers begin with prefix 325-

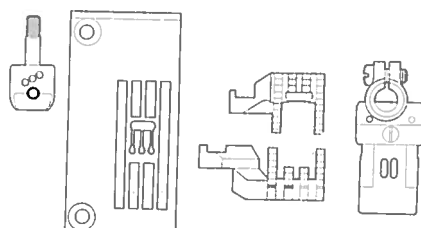
Machine model	Needle gauge	Needle clamp	Needle plate	Presser foot complete	Main feed dog	Diff. feed dog
63-02x224	3/32 2.4mm	201849 683-004	206355 801-012	206360 820-044	206280 830-005	206284 830-007
63-02x232	1/8" 3.2mm	201785A 683-007	206356 801-014	206323 820-046	"	"
63-02x240	5/32" 4.0mm	201786A 683-008	206357 801-016	206324 820-048	"	"
63-02x248	3/16" 4.8mm	201850 683-009	206358 801-017	206325 820-049	206281 830-006	206285 830-008
63-02x256	7/32" 5.6mm	201851 683-010	206452 801-018	206440 820-050	"	"
63-02x264	1/4" 6.35mm	201853 683-011	206453 801-019	206441 820-051	"	"
63-02x348	3/16" 4.8mm	201854 683-012	206454 801-020	206442 820-052	"	"
63-02x356	7/32" 5.6mm	201855 683-013	206455 801-021	206443 820-053	"	"
63-02x360	15/64 6.0mm	201536A 683-015	206518 801-028	206519 820-066	"	"
63-02x364	1/4" 6.35mm	201856 683-014	206456 801-022	206444 820-054	"	"
43-02x224	3/32" 2.4mm	201849 683-004	206355 801-012	206449 820-055	206280 830-005	206284 830-007
43-02x232	1/8" 3.2mm	201785A 683-007	206356 801-014	206326 820-057	"	"
43-02x240	5/32" 4.0mm	201786A 683-008	206357 801-016	206327 820-059	"	"
43-02x248	3/16" 4.8mm	201850 683-009	206358 801-017	206328 820-060	206281 830-006	206285 830-008
43-02x256	7/32" 5.6mm	201851 683-010	206452 801-018	206491 820-061	"	"
43-02x264	1/4" 6.35mm	201853 683-011	206453 801-019	206492 820-062	"	"
43-02x348	3/16" 4.8mm	201854 683-012	206454 801-020	206493 820-063	"	"
43-02x356	7/32" 5.6mm	201855 683-013	206455 801-021	206494 820-064	"	"
43-02x364	1/4" 6.35mm	201856 683-014	206456 801-022	206495 820-065	"	"



63-01x348



43-01x348



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323-505-009	240	39	32	323-600-043	2022	17	24	323-600-224	9070-2	11	13
323-533-005	245	41	20	323-600-043	2022	29	13	323-600-225	5058	9	18
323-535-001	216	39	1	323-600-043	2022	35	8	323-600-226	1170	23	4
323-535-002	218	39	3	323-600-044	5088	17	30	323-600-229	2922	17	10
323-535-003	232	39	17	323-600-046	1170-3	21	2	323-600-237	2213	15	26
323-540-236	204184	29	8	323-600-051	1231	15	28	323-600-246	1186	17	36
323-540-237	204183	29	6	323-600-056	2213-1	5	3	323-600-257	5091	19	44
323-576-225	204517	17	11	323-600-056	2213-1	13	2	323-600-257	5091	33	9
323-590-003	234	39	23	323-600-056	2213-1	21	7	323-600-259	2902	5	17
323-600-002	1175-2	19	3	323-600-057	5117	17	26	323-600-259	2902	31	9
323-600-002	1175-2	19	6	323-600-057	5117	17	42	323-600-263	5274	23	37
323-600-004	5060	9	5	323-600-057	5117	27	42	323-600-264	5146	5	19
323-600-004	5060	29	11	323-600-057	5117	29	3	323-600-271	2193	3	20
323-600-006	1234	17	32	323-600-057	5117	31	21	323-600-271	2193	15	23
323-600-011	5002	7	30	323-600-057	5117	33	16	323-600-271	2193	17	19
323-600-011	5002	15	2	323-600-060	5118	19	34	323-600-286	1448	7	4
323-600-011	5002	25	10	323-600-060	5118	19	36	323-600-289	5216B	11	8
323-600-012	1457	21	13	323-600-060	5118	19	40	323-600-294	5238	7	36
323-600-012	1457	21	31	323-600-060	5118	21	5	323-600-295	5267	7	35
323-600-012	1457	23	10	323-600-060	5118	31	23	323-600-296	5233	17	2
323-600-013	5084	13	4	323-600-060	5118	33	15	323-600-301	1189	5	35
323-600-013	5084	13	6	323-600-061	5152	5	40	323-600-305	5224	23	21
323-600-013	5084	13	10	323-600-061	5152	29	34	323-600-314	5232	37	9
323-600-013	5084	13	12	323-600-064	201758	29	36	323-600-316	2913-2	9	19
323-600-013	5084	13	19	323-600-067	2237	13	8	323-600-318	5261	33	1
323-600-013	5084	15	19	323-600-069	1435	3	26	323-600-318	5261	35	27
323-600-013	5084	15	22	323-600-069	1435	3	28	323-600-329	5179	3	7
323-600-013	5084	17	17	323-600-072	5094	5	48	323-600-329	5179	3	9
323-600-013	5084	19	24	323-600-072	5094	29	14	323-600-341	5292	11	10
323-600-013	5084	21	27	323-600-074	2905	5	42	323-600-351	5312	7	9
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323-600-014	4009-1	3	24	323-600-074	2905	27	45	323-600-351	5312	9	10
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323-600-014	4009-1	5	25	323-600-075	1732	5	13	323-600-351	5312	23	17
323-600-014	4009-1	23	39	323-600-079	5184	21	23	323-600-351	5312	23	19
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323-600-014	4009-1	25	5	323-600-088	5276	25	8	323-600-354	5138B	31	6
323-600-014	4009-1	25	24	323-600-095	5187	21	21	323-600-355	5317	19	26
323-600-014	4009-1	25	26	323-600-095	5187	27	40	323-600-358	5333	17	8
323-600-014	4009-1	37	11	323-600-096	5345	17	44	323-600-801	5381	15	16
323-600-020	1170-1	15	3	323-600-110	5325	7	26	323-600-801	5381	15	30
323-600-020	1170-1	25	11	323-600-110	5325	11	25	323-600-801	5381	17	12
323-600-021	1206	3	17	323-600-118	217	39	2	323-600-801	5381	23	28
323-600-021	1206	31	17	323-600-119	221	39	6	323-604-004	201075	15	9
323-600-022	2022-4	21	19	323-600-120	230	35	18	323-604-209	200152	29	17
323-600-024	1998-2	23	2	323-600-120	230	35	21	323-613-200	137108	17	40
323-600-027	1174	23	12	323-600-120	230	39	15	323-613-200	137108	23	42
323-600-028	5048	15	8	323-600-120	230	39	18	323-613-201	192070	11	11
323-600-028	5048	15	10	323-600-120	230	39	21	323-613-202	101111	27	6
323-600-029	1196	17	34	323-600-120	230	39	24	323-613-202	101111	27	17
323-600-033	1892	7	5	323-600-121	239	39	31	323-613-202	101111	27	28
323-600-034	1459	5	31	323-600-122	241	35	10	323-615-001	201006	3	8
323-600-037	1458	5	23	323-600-122	241	39	34	323-615-001	201006	3	10
323-600-037	1458	5	37	323-600-123	242	39	33	323-615-002	200098	19	11
323-600-037	1458	7	18	323-600-127	5385	7	8	323-615-002	200098	19	16
323-600-037	1458	11	21	323-600-127	5385	9	7	323-615-002	200098	25	3
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323-600-037	1458	25	21	323-600-127	5385	25	16	323-615-008	201302	29	25
323-600-037	1458	29	9	323-600-200	1156	5	6	323-615-010	201759	29	37
323-600-037	1458	31	13	323-600-200	1156	15	5	323-615-012	201185	15	24
323-600-038	5095	5	39	323-600-202	5030	23	41	323-615-012	201185	27	46
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323-600-039	5113	5	33	323-600-209	5214	9	28	323-615-028	224	39	9
323-600-039	5113	35	25	323-600-216	2903	5	28	323-615-033	204439A	19	25
323-600-039	5113	35	33	323-600-216	2903	11	27	323-615-203	202700	37	4
323-600-040	5387	23	44	323-600-216	2903	11	30	323-615-209	200138	29	24
323-600-043	2022	7	20	323-600-220	1092	17	38	323-615-209	200138	33	21

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323-615-216	202875	17	37	323-685-003	202199	33	22	325-505-001	251	35	9
323-615-229	202287A	3	12	323-685-013	227	39	12	325-508-001	206001	3	1
323-615-229	202287A	31	7	323-685-014	238	39		325-510-001	206014	5	4
323-615-233	204520	17	4	323-685-018	262	39	30	325-510-002	206016	5	8
323-615-233	204520	23	26	323-732-004	125	41	21	325-510-003	206019	5	12
323-616-200	204293	17	7	323-736-200	204196	33	20	325-510-004	206020	5	15
323-617-001	225	35	12	323-740-034	229	39	14	325-510-005	206018	5	24
323-617-001	225	39	10	323-740-035	219	39	4	325-510-006	206025	5	26
323-617-200	202286	15	6	323-740-036	220	39	5	325-510-007	206031	5	38
323-617-200	202286	17	20	323-750-002	201107	19	29	325-510-008	206034	5	46
323-618-002	201029	21	12	323-750-006	233	39	20	325-510-009	206359	35	23
323-618-002	201029	25	20	323-764-001	201294	29	4	325-515-001	206040	9	6
323-618-003	201056	17	16	323-764-002	201295	29	5	325-515-002	206088	7	25
323-618-206	204091	15	20	323-780-002	201039	27	5	325-525-001	206217	13	1
323-618-212	204107	17	18	323-780-002	201039	27	16	325-525-002	206091	15	1
323-620-024	223	39	8	323-780-002	201039	27	27	325-525-003	206099	17	1
323-620-232	202711	13	3	323-800-002	201005	3	16	325-525-004	206165	23	11
323-620-242	204006	3	6	323-800-006	201293A	29	2	325-525-005	206187	25	9
323-620-252	204128A	19	23	323-800-009	201487	31	2	325-530-001	206098	15	29
323-620-253	204519	17	3	323-800-200	202523	9	27	325-530-002	206145	21	14
323-625-201	204518	17	9	323-850-031	228	39	13	325-540-001	206038	9	3
323-626-201	204052A	15	13	323-850-200	201074A	15	4	325-540-002	206354	7	2
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323-627-204	202765	37	7	323-851-021	237	39	28	325-540-004	206093	15	11
323-627-205	204004	3	13	323-880-005	200	41	17	325-540-005	206101	17	15
323-627-208	202903	31	11	323-880-007	130A	41	8	325-540-006	206151	21	24
323-630-001	3044	19	10	323-880-008	258	41	13	325-540-007	206176	23	32
323-630-001	3044	19	15	323-880-010	282	41	5	325-540-008	206191	25	17
323-630-004	3018	23	25	323-880-012	284	41	6	325-540-009	206208	27	36
323-630-016	5213	19	21	323-880-014	286	41	7	325-546-001	206049	9	22
323-630-018	222	39	7	323-880-015	246	41	16	325-546-002	206084	7	21
323-630-019	226	35	13	323-880-212	152	41	12	325-546-003	206089	7	31
323-630-019	226	39	11	323-880-214	182	41	15	325-550-001	206050	9	24
323-630-020	231	35	19	323-885-001	127	41	9	325-557-001	206071	7	7
323-630-020	231	35	22	323-885-002	128	41	10	325-560-001	206064	11	29
323-630-020	231	39	16	323-885-003	129	41	11	325-560-002	206352	15	27
323-630-020	231	39	19	323-886-001	131	41	18	325-560-003	206133	19	41
323-630-020	231	39	22	323-940-207	214	39		325-561-001	206220	13	9
323-630-020	231	39	25	323-940-208	210	39		325-570-001	206072	29	10
323-630-021	236	39	27	323-945-001	154	41	14	325-571-001	206051	9	25
323-630-021	236	39	29	323-945-003	135A	41	3	325-576-001	206218	13	5
323-630-200	201035A	27	2	323-945-007	178	41	4	325-576-002	206092	15	7
323-630-200	201035A	27	13	323-945-008	133-1	41	1	325-576-003	206095	15	15
323-630-200	201035A	27	24	323-945-206	123	41	26	325-576-004	206148	21	18
323-630-215	5020	23	15	323-945-208	202693A	37	6	325-576-005	206149	21	20
323-632-201	204185	31	14					325-576-006	206174	23	27
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323-642-003	201086	27	26					325-580-008	206124-8	41	22
323-642-200	137109	17	39					325-580-010	206124-10	19	19
323-642-200	137109	23	43					325-580-012	206124-12	19	17
323-649-001	201009	29	7					325-580-014	206124-14	41	23
323-653-005	202176	11	20					325-580-015	206169	23	18
323-653-006	204270	33	19					325-590-001	206138	21	3
323-655-001	201004	3	15					325-590-002	206216	27	41
323-659-200	132	41	2					325-590-003	255	35	17
323-660-200	153	41	19					325-591-001	206056	11	6
323-676-023	201081A	13	14					325-593-001	206116	19	1
323-676-202	202278	27	3					325-593-002	206117	19	4
323-676-202	202278	27	14					325-600-001	5373	11	35
323-676-202	202278	27	25					325-600-004	5105	5	45
323-676-236	204081	15	12					325-600-005	5393	5	47
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325-600-022	5161	35 16	325-640-004	206143	21 10	325-680-011	206202	27 20
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125	323-732-004	41	21	258	323-880-008	41	13	3018	323-630-004	23	25
127	323-885-001	41	9	262	323-685-018	39	30	3044	323-630-001	19	10
128	323-885-002	41	10	270	325-618-003	35	5	3044	323-630-001	19	15
129	323-885-003	41	11	282	323-880-010	41	5	4009-1	323-600-014	3	21
130A	323-880-007	41	8	284	323-880-012	41	6	4009-1	323-600-014	3	24
131	323-886-001	41	18	286	323-880-014	41	7	4009-1	323-600-014	5	9
132	323-659-200	41	2	900	325-945-002	41	25	4009-1	323-600-014	5	21
133-1	323-945-008	41	1	1092	323-600-220	17	38	4009-1	323-600-014	5	25
135A	323-945-003	41	3	1156	323-600-200	5	6	4009-1	323-600-014	23	39
152	323-880-212	41	12	1156	323-600-200	15	5	4009-1	323-600-014	25	2
153	323-660-200	41	19	1170	323-600-226	23	4	4009-1	323-600-014	25	5
154	323-945-001	41	14	1170-1	323-600-020	15	3	4009-1	323-600-014	25	24
178	323-945-007	41	4	1170-1	323-600-020	25	11	4009-1	323-600-014	25	26
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200	323-880-005	41	17	1174	323-600-027	23	12	5002	323-600-011	7	30
210	323-940-208	39		1175-2	323-600-002	19	3	5002	323-600-011	15	2
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216	323-535-001	39	1	1186	323-600-246	17	36	5020	323-630-215	23	15
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218	323-535-002	39	3	1196	323-600-029	17	34	5048	323-600-028	15	8
219	323-740-035	39	4	1206	323-600-021	3	17	5048	323-600-028	15	10
220	323-740-036	39	5	1206	323-600-021	31	17	5058	323-600-225	9	18
221	323-600-119	39	6	1231	323-600-051	15	28	5060	323-600-004	9	5
222	323-630-018	39	7	1234	323-600-006	17	32	5060	323-600-004	29	11
223	323-620-024	39	8	1435	323-600-069	3	26	5084	323-600-013	13	4
224	323-615-028	39	9	1435	323-600-069	3	28	5084	323-600-013	13	6
225	323-617-001	35	12	1448	323-600-286	7	4	5084	323-600-013	13	10
225	323-617-001	39	10	1457	323-600-012	21	13	5084	323-600-013	13	12
226	323-630-019	35	13	1457	323-600-012	21	31	5084	323-600-013	13	19
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230	323-600-120	35	18	1458	323-600-037	11	21	5084	323-600-013	21	27
230	323-600-120	35	21	1458	323-600-037	11	23	5088	323-600-044	17	30
230	323-600-120	39	15	1458	323-600-037	19	28	5091	323-600-257	19	44
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231	323-630-020	35	22	1459	323-600-034	5	31	5104	325-630-002	17	5
231	323-630-020	39	16	1732	323-600-075	5	13	5105	325-600-004	5	45
231	323-630-020	39	19	1892	323-600-033	7	5	5111	325-630-003	27	10
231	323-630-020	39	22	1998-2	323-600-024	23	2	5111	325-630-003	27	21
231	323-630-020	39	25	2022	323-600-043	7	20	5113	323-600-039	5	11
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234	323-590-003	39	23	2022	323-600-043	35	8	5113	323-600-039	35	33
235	323-851-020	39	26	2022-4	323-600-022	21	19	5116	324-600-207	35	37
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237	323-851-021	39	28	2193	323-600-271	17	19	5117	323-600-057	27	42
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239	323-600-121	39	31	2213-1	323-600-056	5	3	5117	323-600-057	31	21
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245	323-533-005	41	20	2902	323-600-259	31	9	5118	323-600-060	21	5
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247	325-613-001	35	3	2903	323-600-216	11	27	5118	323-600-060	33	15
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5167	325-600-011	11	18	192107-1	325-627-002	5	14	201853	325-683-011	43	
5179	323-600-329	3	7	192107-1	325-627-002	5	43	201854	325-683-012	42	
5179	323-600-329	3	9	192107-1	325-627-002	35	29	201854	325-683-012	43	
5184	323-600-079	21	23	192120	325-639-200	27	43	201855	325-683-013	42	
5186	325-600-010	11	3	200098	323-615-002	19	11	201855	325-683-013	43	
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37109	323-642-200	17	39	201851	325-683-010	42		206024	325-620-002	5	22

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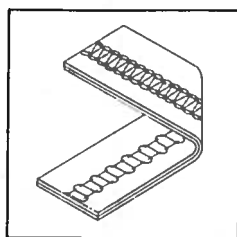
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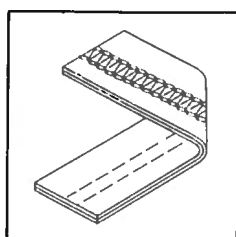
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ORGANIZATION CHART

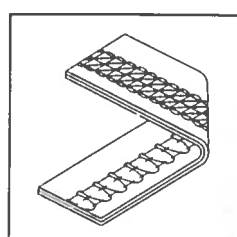
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		inch	mm	needles	threads	stitch	
63-01×2 (43-01×2)	24	3/32	2.4	2	4 (3)	602 (406)	2 needle machine for seaming, cover seaming, cuff attaching in the knit underwear and foundation garment industries.
	32	1/8	3.2	2	4 (3)		
	40	5/32	4.0	2	4 (3)		
	48	3/16	4.8	2	4 (3)		
	56	7/32	5.6	2	4 (3)		
	64	1/4	6.35	2	4 (3)		
63-01×3 (43-01×3)	48	3/16	4.8	3	5 (4)	605 (407)	3-needle machine for seaming, cover seaming, cuff attaching, crotch seaming, in the knit underwear and foundation garment industries.
	56	7/32	5.6	3	5 (4)		
	64	1/4	6.35	3	5 (4)		
63-02×2 (43-02×2)	24	3/32	2.4	2	4 (3)	602 (406)	2-needle machine for attaching collarette tape and split tube borders to knit undergarments and outerwear. Furnished with a tape guide and reel. A tape binder at additional cost.
	32	1/8	3.2	2	4 (3)		
	40	5/32	4.0	2	4 (3)		
	48	3/16	4.8	2	4 (3)		
	56	7/32	5.6	2	4 (3)		
	64	1/4	6.35	2	4 (3)		
63-02×3 (43-02×3)	48	3/16	4.8	3	5 (4)	605 (407)	3-needle machine for attaching collarette tape and split tube borders to knit undergarments and outerwear. Furnished with a tape guide and reel. A tape binder at additional cost.
	56	7/32	5.6	3	5 (4)		
	60	15/64	6.0	3	5 (4)		
	64	1/4	6.35	3	5 (4)		
Class 63-Top and bottom cover stitch machines							
Class 43-Bottom cover stitch machines							
Tape Cutter available: Solenoid operated and actuated by knee, as model 63-02×240TK/03, e.g.							



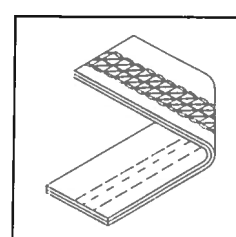
602



406



605



407

FEATURES

- * Totally enclosed, fully automatic lubrication.
- * Superior, positive differential feeding mechanism.
- * Stitch range can be changed by eccentric cams.
- * All thread tensions mounted in front of machine arm.
- * Various gauges available to adapt all types of knit fabrics.
- * Large and clear working space.
- * Easy adjustment of both loopers' strokes.

SPECIFICATIONS

SPEED	: Up to 6000 s.p.m. depending on sew-off specification and/or operation
STITCH RANGE	: Eccentric available for from 8 to 14 s.p.i.
Standard setting	: 12 s.p.i. (Cams 10 and 12)
TYPE OF NEEDLES	: UY128GAS
Size of needle	: #65 to #90 (#9 to #14)
Standard setting	: #75 (#11)
PRESSER FOOT LIFT	: 13/64" (5.2mm)
NEEDLE BAR STROKE	: 1-7/32" (31.0mm)
INSTALLATION	: Flush or semi-submerged
MOTOR POWER	: 400W output (1/2HP) or 500W (2/3HP)
NET WEIGHT	: 44kgs. (97 lbs.) - Model 63-01×356